

Influence of Packaging Materials and Storage Conditions on the Vitamins A and E Storage Stability of Palm Oil in Nigeria.

Oluwalana¹ IB., *Oluwamukomi¹ MO., Toriola¹ BO. and Karim² OR.

¹Dept of Food Science & Tech., Federal University of Technology, Akure, Nigeria.

²Department of Home Economics and Food Science, University of Ilorin, Ilorin, Nigeria

ABSTRACT

Aims: Despite the presence of natural antioxidants contained in palm oil, it is still susceptible to quality deteriorations if not properly stored. This study therefore evaluates the storage stability of vitamins A and E in palm oil in four prominent packaging materials (metal cans, white plastic bottles, glass bottles and pet bottles) used in Nigeria and under three storage conditions [(refrigeration (5°C), closed cupboard (27°C) and direct sunlight (35°C)].

Study design: Freshly produced palm oil was filled in metal cans, white plastic bottles, glass bottles and pet bottles and stored in open, direct sunlight ($35 \pm 1^\circ\text{C}$), closed wooden cupboard ($27 \pm 1^\circ\text{C}$) and a refrigerator ($5 \pm 1^\circ\text{C}$) for a period of 120 days. The samples were stored in a 4 (packaging materials) x 3 (Temperature) factorial arrangement making 12 treatments for each analysis sampled every 30 days for a period of 120 days. Vitamins A and E contents of palm oil samples were determined at 30 days intervals using ultraviolet spectrometer and high Performance Liquid Chromatography, respectively. Data values of triplicate determinations of vitamins A and E contents obtained from analysis were subjected to analysis of variance (ANOVA) and mean values were separated using Duncan New Multiple Range (DNMR) test using the Statistical Package for Social Sciences (SPSS) version 17.0. The rates of changes in the Vitamins A and E contents over the storage period of 120 days were also determined using Linear Regression analysis.

Place and Duration of Study: Department of Food Science and Technology, Federal University of Technology, Akure, Nigeria between January, 2012 and December 2013

Methodology: Palm oil filled into the four different packaging materials was stored in the three storage conditions for a period of 120 days. Vitamins A and E contents of palm oil samples were determined at 30 days intervals using ultraviolet spectrometer and high Performance Liquid Chromatography, respectively. Data obtained were subjected to Analysis of Variance (ANOVA) to determine the statistical significant differences in the packaging materials and the storage conditions and the interactions between them. Mean values of vitamin A and vitamin E of different packaging methods and storage conditions were separated by Duncan New Multiple Range (DNMR) test to indicate their levels of significant differences. Linear Regression Analysis was also performed to determine the rates of changes in the vitamin A and E with time during storage.

Results: The vitamins A and E content of the samples stored in open, direct sunlight were

Comment [C1]: This statement suits the "Study design"

Comment [C2]: It is not a "cause" but a "consequence" To be inserted into the "*Conclusion*" hereafter

virtually lost at the end of the storage period. For samples stored in sunlight, the vitamin A values in metal cans decreased by 97.45%, in white plastic bottle by 92.19%, in glass bottle by 92.46% and in pet bottle by 93.13% while vitamins E also decreased by 92.31%, 61.54%, 75.48% and 82.05%, respectively. Samples stored at room temperature suffered a higher amount of losses compared to the refrigerated samples. The refrigerated samples recorded only a minimal amount of loss. For the storage in both the sunlight and the dark cupboard and storage under refrigerating temperature of 5 °C, the order of preference for the packaging materials was white plastic bottle > glass bottle > pet bottle > metal can.

Conclusion: The results obtained from this study have demonstrated that packaging palm oil in white plastic bottle is the best method of preserving palm oil under refrigerating condition and lacquered metal under sunlight and dark cupboard. It has also shown that vitamins A and E degrade faster when palm oil is stored under sunlight and totally unfit for human consumption at the end of the storage period hence, palm oil should be stored in cold, dry places to limit their losses of antioxidant components.

Keywords: Palm oil, packaging, storage stability, vitamin A, vitamin E

Comment [C3]: Findings from the study should motivate the choice of best packaging materials among the four tested. Decision should be made. The current statement doesn't help enough.

Comment [C4]: All over in the manuscript you talk about "storage stability"

1. INTRODUCTION

Palm oil is orange-red oil with a semi-solid consistency at ambient temperature, which is derived from the fleshy mesocarp of oil palm (*Elaeis guineensis*) fruits. It serves as a major source of dietary fat in Nigeria [1]. Nnadozie *et al.* [2] reported that palm oil has been used mainly for edible purposes; such as cooking oil especially along the coastal and forest regions of West Africa for many years. It is incorporated into blended oils, and a large variety of food products use red palm oil. It is used world-wide as cooking oil, in preparation of margarine and shortening, and also for non-edible purposes in soap and oleo chemical industries. Murthy *et al.* [3] reported that crude palm oil is rich in carotene, a precursor of vitamin A, and in vitamin E (an antioxidant). Red palm oil is one of the most stable vegetable oils; this fact can be attributed to the presence of natural antioxidants and to the balanced ratio of saturated to unsaturated fatty acids. The carotenoids (vitamin A), tocopherols (vitamin E), sterols, phosphatides, triterpenic, and aliphatic alcohols form the minor constituents of palm oil [4]. Though present in less than 1% altogether in palm oil, nevertheless they play a significant role in the stability and refinability of the oil, in addition to increasing the nutritive value of the oil. Crude palm oil contains between 500 and 700 ppm of carotenoids mainly in the forms of α -and β -carotenes, the precursor of vitamin A. Unless extracted prior to refining, these carotenoids are thermally destroyed during the deodorization stage in order to produce the desired colour for refined oil. In crude palm oil, the presence of these carotenoids appears to offer some oxidative protection to the oil through a mechanism where they are oxidized prior to the triglycerides [5; 6].

Crude palm oil contains tocopherols and tocotrienols in the range of 600-1000 ppm. In fact, no other vegetable oil has as much Vitamin E as compared to palm oil [7]. Refined palm oil retains about 50% of these products. Tocopherols (30%) and tocotrienols (70%) isomers are antioxidants and provide some natural oxidative protection to the oil [8]. The combined effects of the properties of the carotenoids, tocopherols, tocotrienols and the 50% unsaturation of the acids confer a higher oxidative stability and anti-carcinogenic activities to palm oil as compared to a lot of other vegetable oils [9]. The low-cholesterol level, together with the anti-thrombotic and anti-carcinogenic properties of some of the carotenoids, tocopherols, and tocotrienols present, add further to the nutritive value of palm oil and palm oil fractions [10; 11]. Nevertheless, palm oil, whether crude or refined is still susceptible to quality deteriorations. Therefore, it is necessary to store it under favourable condition and in

52 appropriate packaging materials [12]. Studies have been carried out on the qualities of palm
53 oil during harvesting, processing and transportation [13; 14] on the effect of packaging
54 materials, of temperature on the storage stability of crude palm oil [15; 16], refined, bleached
55 and deodorized oil [17], and on the effect of irradiation on storage stability of red oil [18].
56 Many studies have been carried out on the factors of quality of oil during storage [19, 20,
57 and 21]. They have shown that light, oxygen, moisture, and heat affect the quality of oil and
58 that light is an initiator of deterioration of oils [16]. Warner and Mounts [22] suggested that
59 plastic material of PVC or acrylonitrile was an alternative to clear glass bottles. Nkpa *et al.* [16]
60 found that lacquered cans were the most suitable over plastic bottles and should be stored in
61 the dark to minimise the hydrolytic and oxidative deterioration of palm oil. They also
62 observed that sunlight and oxygen have adverse effect on the oxidative deterioration of palm
63 oil. It is therefore necessary to preserve oil away from open, direct sunlight and pack it in
64 lacquered metal can or amber and green glass bottles rather than clear plastic bottles.
65 Polyethylene film was found to be unacceptable as a packaging material. Despite all these
66 studies, there is little information on the effect of packaging materials, temperature and
67 sunlight on the carotenoids (vitamin A) and tocopherols (vitamin E) contents of palm oil.
68 Therefore, the objective of this work carried out in Nigeria is to evaluate the influence of
69 packaging materials and storage conditions on vitamins A and E stability in palm oil stored in
70 plastic bottles, cans under sunlight, in dark cupboard at ambient temperature and in a
71 refrigerator.

72 **2. MATERIALS AND METHODS**

73 **2.1 Materials**

74 Freshly produced palm oil was purchased from the Apommu oil mill, Ondo State, Nigeria and
75 prepared according to method described by Nnadozie *et al.* [2], while the packaging
76 materials used for the palm oil storage, which include polyethylene terephthalate (Pet
77 bottles), clear white glass bottles, white plastic bottles and metal cans were purchased at
78 Oba market in Akure, Ondo State, Nigeria. All reagents, hexane: tetrahydrofuran and
79 isopropanol used for this study were of analytical grade and were products of British Drug
80 House Laboratory, England.

Comment [C5]: Readers may like to know what
were those reagents.

81 **2.2 Methods**

82 Freshly produced palm oil filled in metal cans, white plastic bottles, glass bottles and pet
83 bottles and stored in open, direct sunlight ($35 \pm 1^\circ\text{C}$), closed wooden cupboard ($27 \pm 1^\circ\text{C}$)
84 and a refrigerator ($5 \pm 1^\circ\text{C}$) for 120 days. The packaging materials were filled with about 700
85 ml palm oil, such that the head space in each container was about 50 ml. The containers
86 were tightly capped and stored without agitation. One set of containers were stored in open,
87 direct sunlight at temperature of about $35 \pm 1^\circ\text{C}$, while an equivalent set of containers (also
88 containing palm oil) were stored in-door in a closed wooden cupboard at room temperature
89 of about $27 \pm 1^\circ\text{C}$. The third set of containers was stored in a refrigerator at about $5 \pm 1^\circ\text{C}$.
90 The samples were stored in a 4 (packaging materials) \times 3 (Temperature) factorial
91 arrangement making 12 treatments for each analysis, sampled every 30 days for a period of
92 120 days. Every container out of the 60 for the whole period, once removed from the storage
93 and used for analysis had to be discarded and not reused. At thirty-day intervals, samples of
94 palm oil in the three sets of samples were removed from storage, shaken vigorously and
95 analyzed for vitamins A and E for a period of one hundred and twenty (120) days. Vitamins A
96 and E contents of palm oil samples were determined at 30 days intervals using ultraviolet
97 spectrometer and high Performance Liquid Chromatography, respectively. Data values of
98

101 triplicate determinations of vitamins A and E contents obtained from analysis were subjected
102 to analysis of variance (ANOVA) and mean values were separated using Duncan New
103 Multiple Range (DNMR) test using the Statistical Package for Social Sciences (SPSS)
104 version 17.0. The rates of changes in the Vitamins A and E contents over the storage period
105 of 120 days were also determined using Linear Regression analysis.

Comment [C6]: Nature of the treatments and the number are not specify. This will inform on the number "n" of observation per treatment per block and for the whole experiemnt as well as on the degrees of freedom in your ANOVA.

107 2.3 Analysis

108 2.3.1 Determination of carotene (vitamin A) content

109 The carotene content (vitamin A) of the oil samples was determined using a Hitachi
110 ultraviolet spectrometer (Spec U3900 model, Japan). About 1g of the oil sample was dissolved
111 in hexane in a 50 ml volumetric flask. Hexane was used as the blank solution to monitor the
112 baseline. Thereafter, the ultraviolet (UV) absorbance value was measured at 446 nm as
113 described by Choo *et al.* [23]. Using the data obtained, concentrations of the carotene in the
114 samples were calculated, using the following formula

$$115 [carotene] = \frac{383 \times Absorbance (446nm) \times Volume(ml)}{100 \times sample\ weight(g)}$$

116 where;

117 Carotene = concentration of carotene in units/g

118 Volume = volume of volumetric flask

119 383 = diffusion coefficient.

120

121 2.3.2 Determination of vitamin E content

122 About 1.0 g of the palm oil sample was dissolved with hexane in a 1.0 ml vial. The
123 prepared palm oil sample (1.0 ml m⁻¹) was then injected into a High Performance Liquid
124 Chromatography (HPLC) (Waters, Model 2475, USA) system as described by Choo *et al.*[23].
125 An HPLC with a fluorescence detector (excitation at 295 nm and emission at 325 nm) and a
126 Zorbax analytical silica column (25 cm x 4.6 mm ID, stainless steel, 5 µm) (Aqual Sil Column,
127 USA) was later used to analyse vitamin E. The mobile phase used being hexane:
128 tetrahydrofuran: isopropanol (1000: 60: 4, v/v/v) at a flow rate of 2.3 ml/min. A standard
129 sample with α-tocopherols was also prepared using similar method. Concentration of vitamin
130 E in the palm oil was calibrated using authentic standards.

131 2.4 Statistical analysis

132 A 3 (Temperature) x 4 (packaging materials) factorial experiment was used to analyse the
133 result to determine the effects of storage temperatures and packaging materials on the
134 vitamin A and D contents of the oil. All the palm oil samples were in triplicates. The
135 triplicate data values of vitamins A and E contents obtained from analysis were subjected to
136 analysis of variance (ANOVA) for vitamins A and E contents and mean values were
137 separated using Duncan New Multiple Range (DNMR) test using the Statistical Package for
138 Social Sciences (SPSS) version 17.0. The changes in the Vitamins A and E contents over
139 the storage period of 120 days were subjected to Linear Regression analysis and their
140 slopes compared to determine the rate of degradation of both vitamins A and E during
141 storage.

Comment [C7]: Data of what parameters?

Comment [C8]: "ANOVA has been combined with Linear Regression analysis to make the paper richer." I disagree with the statement. The two analyses are independent.

Comment [C9]: It is assumed that the ANOVA was done but nothing supports the fact.

142

143 **3. RESULTS AND DISCUSSION**

144

145 **3.1 Effects of Packaging Materials and The Storage Conditions (Refrigeration**
146 **(5°C), Closed Cupboard (27°C) and Direct Sunlight (35°C) on Vitamin A And**
147 **Vitamin E**

148

149 Tables 1 and 2 show the ANOVA result of the 4 x 3 factorial experimental design of
 150 the effects of packaging materials (metal can, white plastic bottle, glass bottle, pet
 151 bottle) and the storage conditions (refrigeration (5°C), closed cupboard (27°C) and
 152 direct sunlight (35°C) on Vitamin A and Vitamin E contents of palm oil stored for 120
 153 days. There was a general decrease in the Vitamin A and E contents with the
 154 increase in the storage period ($P < 0.05$). The vitamin A contents decreased from
 155 1308.8 units/g on the first day (day zero) to a range of 18.5 - 83.26 units/g., while
 156 Vitamin E decreased from 1.56 mg/ml to a range of 0.02 - 0.11 mg/ml. There was
 157 also a general decrease in Vitamin A and E contents with increase in the
 158 temperature of the storage conditions from 5°C to 35°C ($P < 0.05$). The effect of
 159 packaging materials shows that metal can generally had the lowest superscript
 160 indicating that at each storage condition vitamins A and E were most degraded in
 161 the metal can while least degraded in the white plastic bottles.

162

163

164 Table 1: Effects of packaging materials and storage conditions (5, 27 and 35°C) on
 165 the vitamin A contents (units/g) of palm oil under storage for 120 days.

PERIOD (days)	TEMPERATURE	METAL CAN	WHITE PLASTIC BOTTLE	GLASS BOTTLE	PET BOTTLE
0	5°C	1308.38 ^a ±0.03 ^(a)	1308.38 ^a ±0.00(a)	1308.38 ^a ±0.00(a)	1308.38 ^a ±0.00(a)
	27°C	1308.38 ^a ±0.07 ^(a)	1308.38 ^a ±0.07(a)	1308.38 ^a ±0.07(a)	1308.38 ^a ±0.00(a)
	35°C	1308.38 ^a ±0.07 ^(a)	1308.38 ^a ±0.07(a)	1308.38 ^a ±0.07(a)	1308.38 ^a ±0.09(a)
30	5°C	1052.10 ^a ±0.04 ^(a)	1248.00 ^a ±0.03(a)	1219.30 ^a ±0.00(a)	1219.43 ^a ±0.03(a)
	27°C	906.35 ^c ±0.03 ^(b)	1111.10 ^a ±0.03(b)	1109.70 ^a ±0.03(b)	948.93 ^b ±0.02(b)
	35°C	612.89 ^d ±0.03 ^(c)	972.93 ^a ±0.03(c)	814.12 ^b ±0.02(c)	728.02 ^c ±0.02(c)
60	5°C	843.09 ^d ±0.01(a)	1003.13 ^a ±0.03(a)	991.87 ^b ±0.01(a)	945.30 ^c ±0.01(a)
	27°C	521.11 ^c ±0.02(b)	924.88 ^a ±0.01(b)	804.74 ^b ±0.04(b)	751.52 ^c ±0.01(b)
	35°C	109.70 ^d ±0.04(c)	637.04 ^a ±0.04(c)	531.18 ^b ±0.02(c)	422.21 ^c ±0.02(c)
90	5°C	419.02 ^d ±0.00(a)	688.13 ^a ±0.02(a)	503.25 ^b ±0.01(a)	485.04 ^b ±0.01(a)a
	27°C	103.49 ^d ±0.10(b)	392.85 ^a ±0.03(b)	297.64 ^b ±0.03(b)	238.19 ^c ±0.00(b)
	35°C	52.88 ^d ±0.02(c)	204.53 ^a ±0.03(c)	111.17 ^b ±0.02(c)	73.21 ^c ±0.04(c)
120	5°C	105.83 ^a ±0.01(a)	272.13 ^b ±0.01(a)	198.55 ^c ±0.01(a)	137.77 ^d ±0.01(a)a
	27°C	33.40 ^d ±0.02(b)	102.16 ^a ±0.02(b)	98.64 ^b ±0.02(b)	89.83 ^c ±0.02(b)

35°C	18.52 ^d ±0.02(c)	83.26 ^a ±0.02(c)	37.74 ^b ±0.02(c)	21.12 ^c ±0.04(c)
% of loss in 120 days	91.92	79.2	84.83	89.47

166
167 Values in a row with different superscript are significantly different ($P < 0.05$) for the
168 packaging materials (metal can, white plastic bottle, glass bottle, and pet bottle)
169 Values in parenthesis (-) in a column with different superscript are significantly
170 different ($P < 0.05$) for storage condition (5, 27 and 35°C).

171
172
173 Table 2: Effects of packaging materials and storage conditions (5, 27 and 35°C) on
174 the vitamin E contents (mg/ml) of palm oil under storage for 120 days.

PERIOD (days)	TEMPERATURE	METAL CAN	WHITE PLASTIC BOTTLE	GLASS BOTTLE	PET BOTTLE
0	5°C	1.56 ^a ±0.01(a)	1.56a±0.02 ^a	1.56a±0.03 ^a	1.56a±0.01 ^a
	27°C	1.57 ^a ±0.01(a)	1.57a±0.01 ^a	1.57a±0.01 ^a	1.57a±0.01 ^a
	35°C	1.56 ^a ±0.01(a)	1.56a±0.01 ^a	1.56a±0.01 ^a	1.56a±0.01 ^a
30	5°C	1.04 ^c ±0.01(a)	1.53 ^a ±0.00 ^a	1.43 ^b ±0.00 ^a	1.51c±0.03 ^a
	27°C	0.93 ^d ±0.00 ^(b)	1.49 ^a ±0.00 ^b	1.36 ^b ±0.00 ^b	1.07c±0.00
	35°C	0.67 ^d ±0.00 ^(c)	0.96 ^a ±0.00 ^c	0.85 ^b ±0.00 ^c	0.81c±0.00 ^c
60	5°C	0.73 ^d ±0.00 ^(a)	1.22 ^a ±0.00 ^a	1.04 ^b ±0.00 ^a	0.99c±0.00 ^a
	27°C	0.64 ^d ±0.00 ^(b)	1.11 ^a ±0.00 ^b	0.93 ^b ±0.00 ^b	0.85c±0.00 ^b
	35°C	0.31 ^d ±0.00 ^(c)	0.41 ^a ±0.00 ^c	0.40 ^b ±0.00 ^c	0.36c±0.00 ^c
90	5°C	0.26 ^d ±0.00(a)	0.96 ^a ±0.00 ^a	0.72 ^b ±0.00 ^a	0.44c±0.00 ^a
	27°C	0.18 ^d ±0.00 ^(b)	0.85 ^a ±0.00 ^b	0.52 ^b ±0.00 ^b	0.39c±0.00 ^b
	35°C	0.05 ^d ±0.00 ^(c)	0.12 ^a ±0.00 ^c	0.12 ^b ±0.00 ^c	0.10c±0.00 ^c
120	5°C	0.14 ^d ±0.00 ^(a)	0.63 ^a ±0.00 ^a	0.42 ^b ±0.00 ^a	0.22c±0.00 ^a
	27°C	0.12 ^d ±0.00 ^(b)	0.60 ^a ±0.00 ^b	0.38 ^b ±0.00 ^b	0.28c±0.00 ^b
	35°C	0.02 ^d ±0.00 ^(c)	0.11 ^a ±0.00 ^c	0.10 ^b ±0.00 ^c	0.02c±0.00 ^c

176 Values in a row with different superscript are significantly different ($P < 0.05$) for the
177 packaging materials (metal can, white plastic bottle, glass bottle, and pet bottle)
178 Values in parenthesis (-) in a column with different superscript are significantly
179 different ($P < 0.05$) for storage condition (5, 27 and 35°C).

180
181 3.1.1 Effect of packaging materials and open, direct sunlight (35 ± 1°C)

182 Tables 3 and 4, extracts from Tables 1 and 2, show the effect of open, direct sunlight (35 ±
183 1°C) on the nutritional qualities of palm oil stored in different containers for a period of 120
184 days. Vitamins A and E contents decreased as the storage days increase for all samples (P
185 < 0.05). The vitamin A contents of the oil stored in the metal can, white plastic bottle, glass

Comment [C10]: Meaning not clear

186 bottle, pet bottle decreased significantly by 98.61%, 93.64%, 97.12% and 98.39%,
 187 respectively while those of vitamin E decreased in the same packaging materials by
 188 98.72%, 92.95%, 93.55% and 98.72% respectively within 120 days of storage.

189

190 **Table 3: Effect of packaging materials on the Vitamins A contents of palm oil stored in**
 191 **open, direct sunlight (35±1°C) for 120 days.**

Period (days)	Vitamin A(units/g)			
	Metal can	White plastic bottle	Glass bottle	Pet bottle
0	1308.38 ± 0.47 ^a	1308.38 ± 0.67 ^a	1308.38 ± 0.57 ^a	1308.38 ± 0.79 ^a
30	612.88±0.03 ^d	972.93±0.03 ^a	814.11±0.02 ^b	728.01±0.02 ^c
60	109.7±0.04 ^d	637.04±0.04 ^a	531.19±0.02 ^b	422.20±0.02 ^c
90	52.88±0.02 ^d	204.53±0.03 ^a	111.17±0.02 ^b	73.21±0.04 ^c
120	18.52±0.02 ^d	83.24±0.02 ^a	37.73±0.02 ^b	21.12±0.04 ^c
% Loss in 120 days	98.61	93.64	97.12	98.39

Comment [C11]: I don't think that the style is a recommendation from AIR

192 Values in each column with different superscripts are significantly different (p<0.05)

193

194 **Table 4: Effect of packaging materials on the Vitamins E contents of palm oil stored in**
 195 **open, direct sunlight (35±1°C) for 120 days**

Period (days)	Vitamin E(mg/ml)			
	Metal	White plastic bottle	Glass bottle	Pet bottle
0	1.56 ± 0.01 ^a	1.56 ± 0.02 ^a	1.56 ± 0.03 ^a	1.56 ± 0.01 ^a
30	0.67 ± 0.00 ^d	0.96 ± 0.00 ^a	0.85 ± 0.00 ^b	0.81 ± 0.00 ^c
60	0.31 ± 0.00 ^d	0.41 ± 0.00 ^a	0.40 ± 0.00 ^b	0.36 ± 0.00 ^c
90	0.05 ± 0.00 ^d	0.12 ± 0.00 ^a	0.12 ± 0.00 ^b	0.10 ± 0.00 ^c
120	0.02 ± 0.00 ^d	0.11 ± 0.00 ^a	0.10 ± 0.00 ^b	0.0 ± 0.00 ^c
% Loss in 120 days	98.72	92.95	93.55	98.72

Comment [C13]: The presentation of Table 2 was a reference for that of Table 1. Authors should expect the reviewer to do everything for them. The vale should be followed by its standard deviation

196 Values in each row with different superscripts are significantly different (p<0.05).

197

198 Vitamins A and E values obtained under direct sunlight (27°C) in all the packaging materials
199 showed faster decrease in values ($P < 0.05$). These vitamins are natural occurring bioactive
200 compounds which have high affinity towards heat and light [25]. Usually, normal room
201 temperature itself is enough to cause the compound to degrade [26]. It is observed that palm
202 oil samples stored under open, direct sunlight almost lost all their carotene content except
203 the sample in the white plastic bottle which has a slight higher value compared to others at
204 the end of the 120 days storage period with 93.64%, decrease. This may be attributed to the
205 fact that the white plastic bottle resisted the penetration of sunlight and heat to some extent
206 compared to other containers used under this storage condition, since heat and sunlight are
207 the main factors that cause the disintegration of these bioactive compounds [27]. However
208 this is contrary to the findings of Nkpa *et al.* [16] who stored freshly produced Nigerian crude
209 palm oil in Lacquered metal cans, green glass bottles, amber glass bottles, clear glass
210 bottles and clear plastic bottles in open, direct sunlight ($40 \pm 1^\circ\text{C}$) and in the dark ($27 \pm 1^\circ\text{C}$
211 over a period of 98 days. They observed that crude palm oil packaged in plastic bottles and
212 clear glass bottles recorded higher total oxidation values (peroxide, free fatty acid and
213 anisidine values) than oils packaged in either lacquered metal cans or amber and green
214 glass bottles. They also observed that Lacquered metal cans gave the greatest protection
215 against oxidation. Oxidation proceeded faster in cases where the packaging materials were
216 stored in open, direct sunlight. Agbaire [13] observed that the carotene level of palm oil
217 decreases with the time of storage in palm oil sold in some major markets in Delta State,
218 southern Nigeria. The vitamin E content of the palm oil samples stored under open, direct
219 sunlight were almost lost in all the packaging materials. This is in conformity with the work of
220 Nnadozie *et al.* [2] who reported that heat and sunlight greatly affected vitamins composition
221 of palm oil. Chandrasekaram *et al.* [15] also observed that carotenes suffer minimal loss in
222 its concentration because oxidation of vitamin E could have started before carotenes and
223 thus protected the carotenes from deterioration. Rodriguez-Amaya [28] and Aletor *et al.* [29]
224 demonstrated that traditionally extracted palm oils retained more β -carotene than
225 mechanically processed oils because palm fruits processed in a traditional manner were not
226 exposed to high temperatures. Rodriguez-Amaya [28] observed that during the processing
227 techniques employed in Bahia, Brazil, palm seeds are exposed to sunlight and sterilized long
228 after harvest, resulting in prolonged heating of the crude oil and greater fluctuations in
229 impurity levels. Under these conditions, carotenoids oxidation was more pronounced.
230 Obahiagbon [21] observed that the low tocopherols values in the palm oils produced from
231 small scale mills in Ovia - North East local government area of Edo state in Nigeria was
232 certainly due to the prolonged and uncontrolled heating of the oils. Therefore exposing palm
233 oil to open, direct sunlight resulted in a faster reduction of the Vitamin A and E contents and
234 the reduction was fastest in the sample stored in the metal can while slowest in the sample
235 in the white plastic bottle.
236

237 **3.2 Effect of closed, dark condition (closed dark cupboard, $27 \pm 1^\circ\text{C}$ °C) on vitamin A 238 and vitamin E**

239 Tables 5 and 6 show the effect of storage of palm oil in closed, dark cupboard ($27 \pm$
240 1°C) on the vitamin A and vitamin E contents in different containers for a period of 120 days
241 The contents of vitamins A and E in palm oil decreased as storage days increased ($P <$
242 0.05) The vitamin A values of the sample stored in the metal can decreased by 97.45%,
243 white plastic bottle by 92.19%, glass bottle by 92.46% and pet bottle by 93.13%
244 respectively while they similarly decreased by 92.31%, 61.54%, 75.48% and 82.05%
245 respectively. Chandrasekaram *et al.* [15] observed that samples stored at room temperature
246 suffered a higher loss compared to the refrigerated sample and that vitamins A and E in the
247 sample stored at room temperature degraded considerably compared to their concentrations
248 at the start of the study.
249
250

251 **Table 5: Vitamins A contents of palm oil stored in a closed wooden cupboard (27 ±
252 1°C)**

Period (days)	Vitamin A(units/g)			
	Metal can	White plastic bottle	Glass bottle	Pet bottle
0	130838 ± 0.47 ^a	1308.38 ± 0.67 ^a	1308.38 ± 0.57 ^a	1308.38 ± 0.79 ^a
30	906.35 ± 0.03 ^d	1111.18 ± 0.03 ^a	1109.71 ± 0.03 ^b	948.93 ± 0.02 ^c
60	521.11 ± 0.02 ^d	924.87 ± 0.01 ^a	804.73 ± 0.04 ^b	751.51 ± 0.04 ^c
90	103.49 ± 0.10 ^d	392.85 ± 0.03 ^a	297.63 ± 0.03 ^b	238.19 ± 0.02 ^c
120	33.40 ± 0.02 ^d	102.15 ± 0.02 ^a	98.63 ± 0.02 ^b	89.85 ± 0.04 ^c
% Loss in 120 days	97.45	92.19	92.46	93.13

253 Values in each row with different superscripts are significantly different (p < 0.05).

254 **Table 6: Vitamins E contents of palm oil stored in a closed wooden cupboard (27±1°C)**
255

Period (days)	Vitamin E(mg/ml)			
	Metal can	White plastic bottle	Glass bottle	Pet bottle
0	1.56 ± 0.01 ^a	1.56±0.02 ^a	1.56±0.03 ^a	1.56±0.01 ^a
30	0.93 ± 0.00 ^d	1.49±0.00 ^a	1.36±0.00 ^b	1.07±0.00 ^c
60	0.64 ± 0.00 ^d	1.11±0.00 ^a	0.93±0.00 ^b	0.85±0.00 ^c
90	0.18 ± 0.00 ^d	0.85±0.00 ^a	0.52±0.00 ^b	0.39±0.00 ^c
120	0.12 ± 0.00 ^d	0.60±0.00 ^a	0.38±0.00 ^b	0.28±0.00 ^c
% Loss in 120 days	92.31	61.54	75.48	82.05

256 Values in each row with different superscripts are significantly different (p < 0.05).

257
258 Vitamins A and E which were investigated under this storage condition with all the packaging
259 materials showed considerable decrease in values as the storage period advanced. It was
260 also observed that palm oil samples stored in the white plastic bottle had higher values of
261 vitamins A and E compared to other containers at the end of the storage period (P < 0.05).
262 Heat is the main factor that causes the degradation of these bioactive compounds, and
263 losses up to 70% of deterioration at room temperature [25]. Carotenes suffer minimal loss in
264 its concentration compared to vitamin E; this could be because oxidation of vitamin E starts
265 before carotenes (vitamin A) and thus protected the carotenes from deterioration [15]. It is
266 observed from this study that the vitamin E content of the palm oil samples stored at closed,
267 dark condition were less degraded than those stored in open, direct sunlight. On the

Comment [C14]: Less degraded

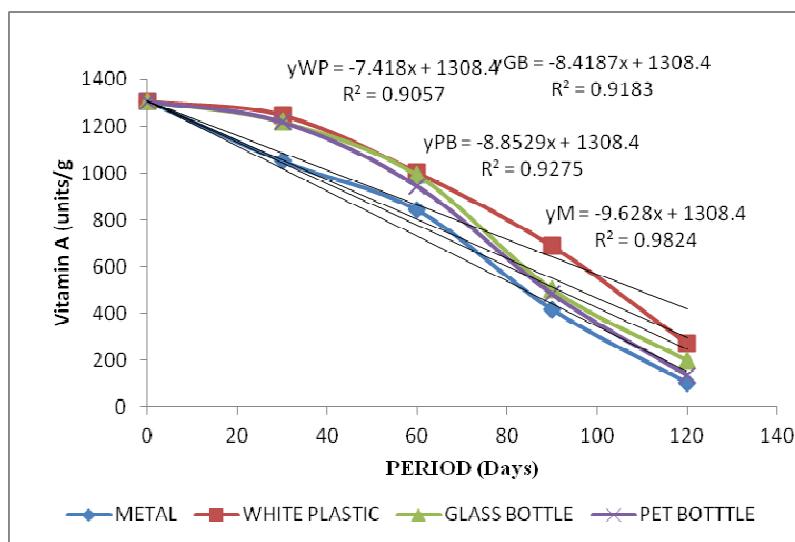
268 contrary, the refrigerated samples recorded only a minimal loss not exceeding 10% of the
269 initial concentrations.
270

271

272

273 **3.4 Effect of refrigerating condition ($5 \pm 1^\circ\text{C}$) on the Vitamins A and E. contents of**
274 **palm oil**

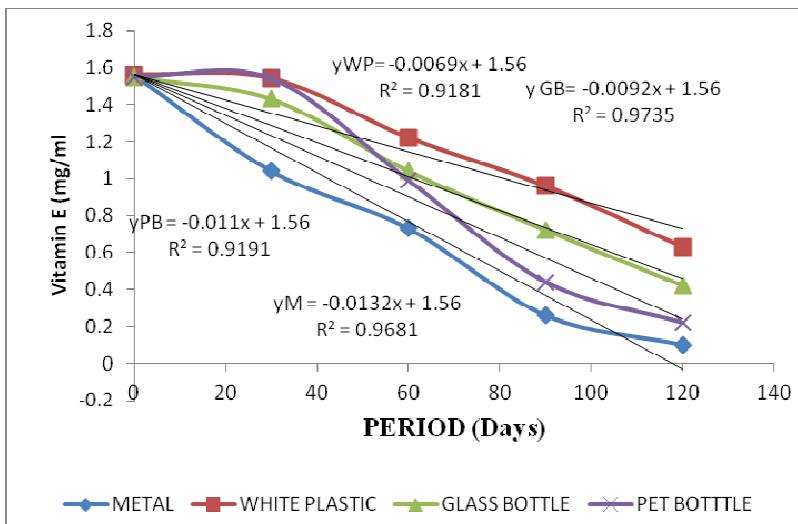
275 Tables 1, 2 and Figures 1 and 2 show the effects of refrigerating condition ($5 \pm 1^\circ\text{C}$) on
276 contents of vitamin A and vitamin E of palm oil stored in different containers for 120 days. All
277 the nutritional qualities investigated decreased in values throughout the storage period. The
278 vitamin A values of the sample stored in the metal can, glass bottle and pet bottle
279 decreased by 91.92%, 79.20%, 84.83% and 89.47% respectively while the vitamin E values
280 also decreased by 93.59%, 59.62%, 72.90%, and 85.90%, respectively. Decrease in
281 vitamins A and E in the refrigerated samples followed the same trend as with other storage
282 methods, but to a lesser degree. From the results obtained it can be seen that palm oil
283 samples in the refrigerator retained more of their carotene, while sample in the white plastic
284 bottle shows higher retention capability compared to the other methods at the end of the
285 storage period. This was also confirmed by the study of Chandrasekaram *et al.* [15] who
286 observed that refrigerated samples recorded only a minimal amount of loss not exceeding
287 10% of the initial concentration. The phytonutrients in the refrigerated samples however
288 experience nearly no degradation. This may be attributed to the fact that the white plastic
289 bottle resists the penetration of initiator of oxidative rancidity to some extent coupled with the
290 favourable cold storage temperature compared to other containers used [31].



291
292
293
294

295 **Figure 1: Changes in Vitamin A contents of Palm oil over storage at refrigerating**
296 **condition ($5 \pm 1^\circ\text{C}$)**

297
298
299
300
301
302



303
304
305

Figure 2: Changes in Vitamin E contents of Palm oil over storage at refrigerating condition (5 ± 1°C)

306
307
308
309

310 3.3 Comparative effect of the storage conditions and packaging on the rate of loss of 311 vitamin A and E contents

312 Table 7 shows the comparison of the rate of reduction (k) among the three storage
313 conditions of open, direct sunlight, the dark cupboard and refrigerating condition using the
314 four packaging materials (metal can, white plastic bottle, pet bottle and glass bottle).

315

316 Table 7: Comparative effect of packaging and storage conditions on the rate of
317 reduction in the Vitamins A.

	Open (35°C)	Sunlight	Dark Cupboard (27°)	Refrigerating (5°C)	condition
Metal can		-13.354	-11.879	-9.628	
White plastic bottle		-10.989	-9.484	-7.418	
Pet bottle		-12.453	-10.62	-8.4187	

Glass bottle	-11.825	-10.086	-8.8529
--------------	---------	---------	---------

318 Values in each column with different superscripts are significantly different ($P < .05$).

319 **Effect of Packaging:** Comparing the packages it was found out that the reduction in the
320 samples stored in the metal cans was fastest (-13.354, -11.879, -9.628) followed by that of the
321 glass bottle (-12.453, -10.62, -8.4187), pet bottle (-11.825, -10.086, -8.8529) while the reduction
322 was slowest in samples stored in the white plastic bottle (-10.989, -9.484, -7.418) in all the
323 three storage conditions. The trend was similar for Vitamin E content of the oil. This shows
324 that white plastic bottle preserved best the Vitamin A and E contents of palm oil under the
325 three storage conditions while the Metal can gave the least preservation. Most of the
326 vitamins were almost lost in the sample stored in the cans..
327

328 **Effect of Storage conditions (5°, 27° and 35°C):** Comparing the rates of reduction
329 (k) of the palm oil in the three storage conditions (Table 7), it was observed that the rates of
330 reduction were fastest in the samples stored under direct open sunlight (-13.354, -10.989, -
331 12.453, -11.825,) followed by those in dark cupboard (-11.879, -9.484, -10.62, -10.086) while the rate
332 of reduction was slowest in samples stored under the refrigerating condition (-9.628, -7.418, -
333 8.4187, -8.8529). This must have been due to the action of the sun rays directly on the
334 exposed sample in the glass bottle. A similar results was obtained from studies carried out
335 by Favaro *et al.* [30] who measured stability of soy bean oil stored in open cans in the dark
336 as well as open cans exposed to light for 10 hours a day after three months, Favaro *et*
337 *al.*[30] found only 48% of original vitamin A level in the opened cans exposed to light and
338 76% in opened cans kept in the dark. In a similar calculation based on linear deterioration,
339 after 30 days, 92% of vitamin A would be recovered from cans left in the dark and 83% from
340 the cans exposed to light though deterioration is not linear but logarithmic, with most vitamin
341 A deterioration at the end of the time period, but this calculation provides a conservative
342 estimate [32]. Billions *et al* [33] observed that vitamins A and E were of good stability for
343 20 days; the final concentrations ranged from 75% to 100% of initial concentrations whatever
344 the conditions studied. There was no significant difference of action between all containers
345 and that the presence or absence of lipids and trace elements in admixtures stored at 4°C or
346 ambient temperature makes no difference. With exposure to sunlight, vitamin losses were
347 100% at 3 hours for vitamin A and 50% for vitamin K₁; vitamin E concentrations were
348 unchanged after 12 hours of experiment. The presence of lipids or type of container did not
349 appear to enhance protection from direct sunlight. Nkpa *et al.* [16] also observed that
350 oxidation proceeded faster in packaging materials stored in direct sunlight; they advised that
351 direct exposure of palm oil to direct sunlight in the markets should be discouraged
352

353

354

355

356

357

358

359 **4. CONCLUSION**

360

361 Samples stored under open, direct sunlight (35°C) and at room temperature (27°C) suffered
362 a huge amount of loss of vitamins A and E given their concentration at the beginning of the
363 study. On the contrary, refrigerated samples recorded only a minimal amount of loss not
364 exceeding 10% of the initial concentration. Packaging palm oil in white plastic bottle was

365 found to be the best method of preserving palm oil under the three storage conditions, while
366 the metal can gave the least preservation of the vitamins. The order of preference for the
367 packaging materials are therefore white plastic bottle > glass bottle > pet bottle > metal can.
368 It has also been shown that the rates of reduction in the vitamins A and E were higher in
369 samples stored under sunlight while there was minimal reduction in samples stored under
370 refrigerates condition, hence, palm oil should packaged in white plastic bottles and stored in
371 cold, non humid and dry environment to prevent the degradation of antioxidant components.
372

373

374 **COMPETING INTERESTS**

375 "We declare that no competing interests exist."

376

377 **AUTHORS' CONTRIBUTIONS**

378

379 Oluwalana IB designed the study, wrote the protocol, and wrote the first draft of the
380 manuscript. Toriola BO carried out the chemical analysis and wrote the first draft,
381 Oluwamukomi MO reviewed, managed the literature searches and carried out subsequent
382 correction during review and OR Karim ran the SPSS and Linear regression analyses. All
383 authors read and approved the final manuscript."

384

385 **REFERENCES**

386

- 387 1. Reeves JB., Weihrauch JL. Composition of foods; fats and oils. Agricultural
388 Handbook. Washington D.C; US Department of Agriculture, Science and Education
389 Administration. 1979; pp 4-8.
- 390 2. Nnadozie NN., Osanu FC.. Arowolo TA.. Effect of Packaging materials on Storage
391 Stability of Crude Palm Oil. J. Am. Oil Chem. Soc., 1990; 67(4): 1-7.
- 392 3. Murthy KN., Chitra A. Parvatham R. *Quality and storage stability of crude palm oil*
393 and its blend. Indian Journal of Nutrition and Dietetics. 1996; 33: 238-248.
- 394 4. Sambanthamurthi R., Sundram K., Tan YA. Chemistry and biochemistry of palm oil.
395 Progress in Lipid Research; 2000; 507-558.
- 396 5. Sies H., Stahl, W. and Sundquist, AR. Antioxidant functions of vitamins: vitamin E
397 and vitamin C, beta-carotene and other carotenoids. Ann. N. Y. Acad. Sci. 1992;
398 368: 17-19.
- 399 6. Mascio D., S. Kaiser H. Sies. Lycopene as the most efficient biological carotenoid
400 singlet oxygen quencher. Arch. Biochem. Biophys. 1989; 274: 532-538
- 401 7. Chow CK. Fatty acids in foods and their health implications. New York: Marcel
402 Dekker Inc. 1992; pp 237-262.
- 403 8. Sundram K., Thiaharaian T., Gapor A. and Basiron Y. Palm tocotrienols: new
404 antioxidants for the new millennium. Inform. 2002; 13: 634-641.
- 405 9. Mukherjee S. and Mitra A. Health Effects of Palm Oil. J. of Human Ecology. 2009;
406 26(3): 197-203.

407

408

409

410

411

412

413

414

415

416 10. Theriault A., Jun-Tzu C., Wang Q., Gapor A. and Adeli K. Tocotrienol: a review of its
417 therapeutic potential. *Clinical Biochemistry*. 1991; 32: 309-319.

418

419 11. Sundram K. and Nor RM. Analysis of tocotrienols in different sample matrixes by
420 HPLC. In (ed. D. Armstrong) methods in molecular biology, vol. 186: oxidative stress
421 biomarkers and antioxidant protocols. Humana Press Inc. Totowa, New Jersey,
422 USA. 2001; pp 221-232; |

423

424 12. Choo YM., Ma AN., Ooi C.K., Yap S.C. and Basiron Y. (Red palm oil- a carotene
425 rich nutritious oil. *PORIM Information Series No. 11*. Kuala Lumpur, Malaysia: Palm
426 Oil Research Institute of Malaysia. 1993.

427

428 13. Agbaire P. O.Quality assessment of palm oil sold in some major markets in Delta
429 State, southern Nigeria, *African J. of Food Science and Technology*, 2012; 3(9):
430 223-226.

431

432 14. de Almeida DT., IL. Nunes PL. Conde RPS. Rosa,WF. Rogerio and ER. Machado.
433 A quality assessment of crude palm oil marketed in Bahia, Brazil. *Grasas Y Aceites*,
434 2013, 64(4): 387-394,

435

436 15. Chandrasekaram, K., Ng, MH., Choo, YM. and Chuah, CH. Effect of Storage
437 Temperature on the stability of Phytonutrients in Palm Concentrates. *American J.I of
438 Applied Sciences*. 2009; 6(3): 529-533.

439

440 16. Nkpa NN, FC Osanu and TA Arowolo. Effect of Packaging Materials on Storage
441 Stability of Crude Palm Oil, *J. Am. Oil Chem. Soc.* 1990; 67(4): 259-263

442

443 17. Nkpa NN, TA Arowolo and FC Osanu and. Effect of Various Packaging Materials on
444 Storage Stability of refined, bleached , Deodorised Palm oil, *J Ame Chem. Soc.*
445 1990; 69(9): 854-857.

446

447 18. Fazlullah KB, Taufiq ASA and Alam Z. Effects of Irradiation on the Storage Stability
448 of Red Palm Oil. *J. of the Chinese Chem Soc.*, 2004; 51: 991-995.

449

450 19. Egbuna SO; Ujam AJ, and PCN Ejikeme. Determination of the factors that affect the
451 quality and stability of physically refined palm oil. *J. of Engineering and Applied
452 Sciences*. 2013; 4 (6): 28-35

453

454 20. Ngando-Ebongue GF, Mpondo-Mpondo EA and Ewane MA. Some quality
455 parameters of crude palm oil from major markets of Douala, Cameroon. *African J. of
456 Food Science*. 2013; 7(12): 473-478.

457

458 21. Obahiagbon FI. Total carotenoids, tocopherols and free fatty acids levels of Palm
459 oils produced from small scale mills in Ovia - North east Local government area of
460 Edo state-Nigeria Bayero. *Journal of Pure and Applied Sciences*. 2013; 6(1): 132 –
461 135

462 22. Warner K and Mounts TL. Flavour and oxidative stability of hydrogenated and
463 unhydrogenated soybean oil. Efficacy of plastic packaging. *J. Am Oil Chem. Soc.*
464 1984; 61(3): 548-551

465

466 23. Choo YM., Ma AN., Ooi CK., Yap SC. and Basiron Y.. Red palm oil- a carotene rich
467 nutritious oil. *PORIM Information Series No. 11*. Kuala Lumpur, Malaysia: Palm Oil
468 Research Institute of Malaysia, 1993.

Comment [C15]: It is right to get the date of publication at the end?

Comment [C16]: Full

469
470 24 Steel R., Torrie J., Dickey D. "Principles and Procedures of Statistics: A Biometrical
471 Approach", 3rd ed., McGraw Hill Book Co., New York, USA; 1997.

472
473 25 Choo YM. and Bonnie TYP. Valuable minor constituents of commercial red palm
474 olein: carotenoids, vitamin E ubiquinones and sterols, *J. of Oil Palm Research*,
475 2000; 12: 14-24.

476
477 26 Ooi CK., Choo YM., Yap SC., Basiron, Y. and Augustine SHO. Recovery of
478 carotenoids from palm oil. *J. Am. Oil Chem. Soc.* 1994; 71: 423-42.

479
480 27 Bonnie TYP. and Choo YM. Oxidation and thermal degradation of carotenoids. *J. of
481 Oil Palm Research*; 1999; 11: 62-78.
482 <http://palmoilis.mpob.gov.my/HITOFF&d=OPAC&p=1&u=/main.htm1&r=2&f=G&1=2&s1=bonnie>.

483
484
485 28 Rodriguez-Amaya DB. Changes in carotenoids during processing and storage of
486 foods. *Arch. Latinoam. Nutrition.* 1999; 49: 38S-47S.

487
488 29 Aletor VA, Ikhena AF, Egharevba V. The quality of some locally processed nigerian
489 palm oils: an estimation of some critical processing variables. *Food Chemistry*.
490 1990; 36, 311-317.

491
492 30 Favaro RMD. Evaluation of the effect of heat treatment on the biological value of
493 vitamin A fortified soybean oil. *Nutrition Research*. 1992; 12(11): 1357-1363..

494
495 31 Sundaram K. and Chandrasekharan N. Minor components in edible oils and fats:
496 their nutritional implications. *Palm Oil Development*. 1995; 22: 22-26.
497 <http://palmoilis.mpob.gov.my/Netacq/nphbrs.exe?SECT5=OPAC&SECT6=HITOFF&d=OPAC&p=2&u=/main.htm1&r=38&f=G&1=20&s1=minor+components>.

498
499
500
501 32 Bauernfeind, J.C. Vitamin A: Technology and Applications. *World Rev. Nutr. & Diet.* 1983; 44: 110-199

502
503
504 33 Billion-Rey F1, Guillaumont M, Frederich A, Aulagner G. Stability of fat-soluble
505 vitamins A (retinol palmitate), E (tocopherol acetate), and K1 (phylloquinone) in total
506 parenteral nutrition at home. *J Parenteral Enteral Nutrition.* 1993; 17(1): 56-60.

Comment [C17]: Full

Comment [C18]: full

Comment [C19]: Short

Comment [C20]: Short

Comment [C21]: Short

Comment [C22]: Short