

# **A testing procedure to analyse the effect of window coverings**

## **ABSTRACT**

The paper presents the procedure and facilities used to empirically assess the thermal performance of the window coverings subjected to the radiation from the light source. The ability of the window coverings to minimize the heat gain on the internal environment of the testing chambers is also discussed. Two identical chambers have been built whilst maintaining a recommended window to floor space ratio, one chamber has a glass pane and its replica has similar glass and a system to fit various window coverings.

It was found that the thermal conductivity of window covering materials (and R-value indirectly) seemed to be less significant because the heat was reflected back to the external environment and the radiation was a major driver of the thermal performance. The entire heat transfer process is then much more influenced by the color of the window coverings, as the darker colors absorb more heat from the radiation. The lighter counterparts reflect more heat from the radiation and the conduction and convection play a less significant role.

*Keywords: Window coverings, thermal performance, effect of color, solar radiation*

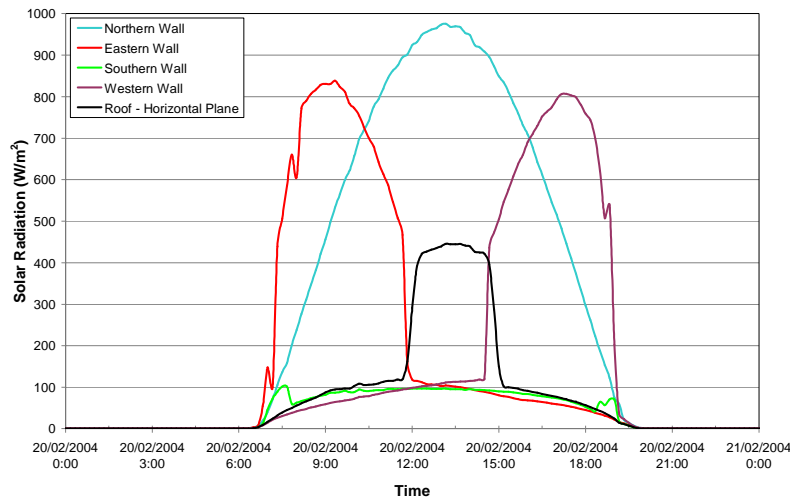
## **1. INTRODUCTION**

Windows in a building allow daylight to enter a building space but simultaneously they also result in heat gains and losses affecting energy balance for entire buildings. This requires an optimization of window area from the point of view of total energy demand for lighting and heating. This paper provides results of the comparative study of thermal performance of various internal window coverings between two chambers (i.e. testing and control) at the same time.

Solar-Heat-Gain-Coefficient and Thermal-Transmittance (U-value) are the necessary parameters to describe the phenomenon of heat transfer through any window or window system [1-13]. Overnight, when solar radiation is absent, the U-value becomes an important parameter due to the difference in temperature between the internal and external environments. There are several techniques to determine various thermal properties of window elements and/or complete window systems, including the hot plate or Guarded Hot Box apparatus [6]; however they are determined under a steady-state environment.

From the previous research [1, 2], it is known that the thermal behavior of houses is driven by the weather conditions, primarily the solar radiation, external air temperature and wall and window systems. Changes in the solar radiation throughout the day had a direct influence on the thermal behavior of the housing test modules [1]. In summer, the eastern and western walls of the modules

were under the influence of a high solar altitude but the southern wall only received diffused solar radiation and the solar incidence on the north facing wall is limited. This is presented in Figure 1. Note: All solar radiation sensors were placed at mid-height on the external surfaces parallel to the wall; the roof radiation sensor was on the horizontal plane.



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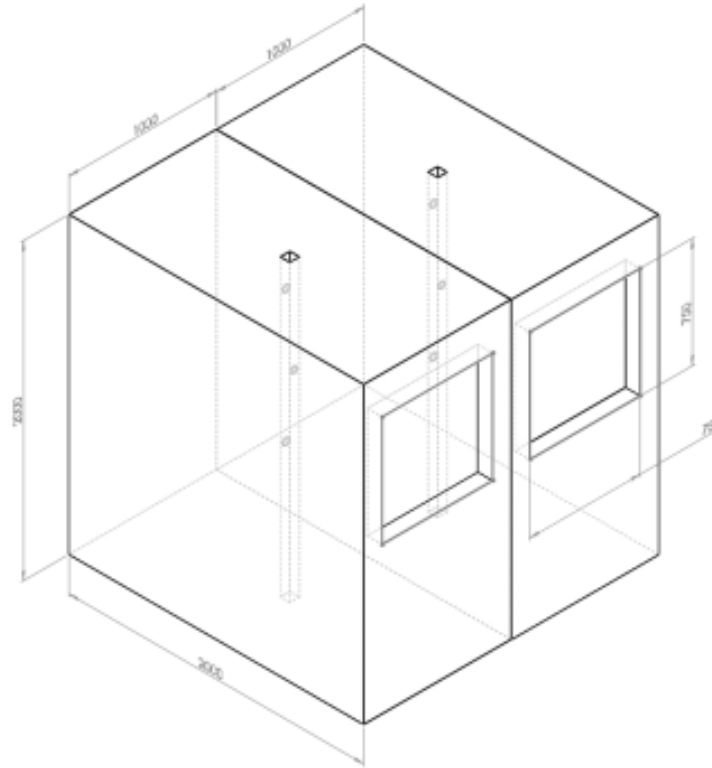
41 **Fig. 1. The Solar irradiance for external surfaces of modules on a summer day [1].**

42 Not all the solar radiation that was incident on the external walls was transmitted through the walls  
 43 and windows into the building influencing internal environment of the modules. For example, the  
 44 maximum heat flux entering the external brickwork on the western wall was approximately 200W/m<sup>2</sup>;  
 45 despite the peak incident solar radiation on the same surface being of a magnitude within 700-  
 46 900W/m<sup>2</sup>. However, it was 500W/m<sup>2</sup> for the northern facing window (readings from the radiation  
 47 sensors). This also highlights that a large quantity of the heat was reflected and/or radiated back to  
 48 the external environment by a glass pane.

## 49 2. TESTING CHAMBERS AND SENSOR LOCATIONS

50 Two identical testing chambers, one being a test chamber whilst the other a control chamber, were  
 51 designed and assembled. The chambers were constructed from an aluminium frame filled with  
 52 polystyrene insulation batts (R1.5) and a layer of 3mm plywood. They were then covered with two  
 53 layers of insulation batts of R3.5 to minimize the effect of the external environment. The dimensions of  
 54 each chamber were identical, each measuring 2m x 1m x 2m, (see Figure 2). The chambers were  
 55 wrapped with reflective foil externally with the R0.8 insulation and covered with studio acoustic foam  
 56 on the internal side of the chambers. The entire facilities were placed in an air-conditioned  
 57 environment inside the test laboratory. Note: A split air-conditioning unit (Mitsubishi MSZ-GE35VA2)  
 58 was set on 21°C during the testing duration; however, an average temperature of 22.5°C was  
 59 measured in the middle of the test laboratory.

60 At the front of each chamber an identical door with a window was fitted. Both windows had the same  
61 standard 3mm glass panes in a timber reveal and architraves to reproduce a standard house window;  
62 however one was fitted with a system to install various window coverings. The visible glass area of  
63 0.5m<sup>2</sup> (750mm x 750mm) was chosen as 25% of the ratio of the floor relative to the window size.



64

65 **Fig. 2. Schematic Chamber Overview**

66 At the midpoint of each chamber the aluminium posts were installed to house sensors arrays. The  
67 thermal sensors (three T-type thermocouples with accuracy of 0.5°C per each chamber) were  
68 positioned at 900mm and 1800mm at the rear of the post and 1450mm (i.e. facing the window in the  
69 middle) at the front, as shown in Figure 2. In addition, one sensor was used to monitor the external  
70 temperature. All sensors were placed on a polystyrene insulator (60mmx60mmx100mm) to minimize  
71 the effect of the aluminium post.

72 To reflect the peak energy of 1000W/m<sup>2</sup> received throughout a north facing window as discussed in  
73 the Introduction section, two 500W halogen lamps (one for each chamber) were installed to provide a  
74 heat source for each chamber. The lamps were fitted outside the chambers on an aluminium platform  
75 as seen in Figure 3. Note: The halogen lamps, Plusline S 500W R7s 1CT (color temperature of 2900K  
76 and 100Ra8 color rendering index) were used.



77

78 **Fig. 3. Photo of Chamber**

79 The effect of heat exchange through the testing coverings was examined by the heat flux sensors  
 80 100x100mm with sensitivities  $25\mu\text{V}/\text{W}/\text{m}^2$  installed on an aluminium plates, on the back of the  
 81 internally fitted covering as shown in Figure 4.



82

83 **Fig. 4. Heat flux sensor fixed on back of a panel**

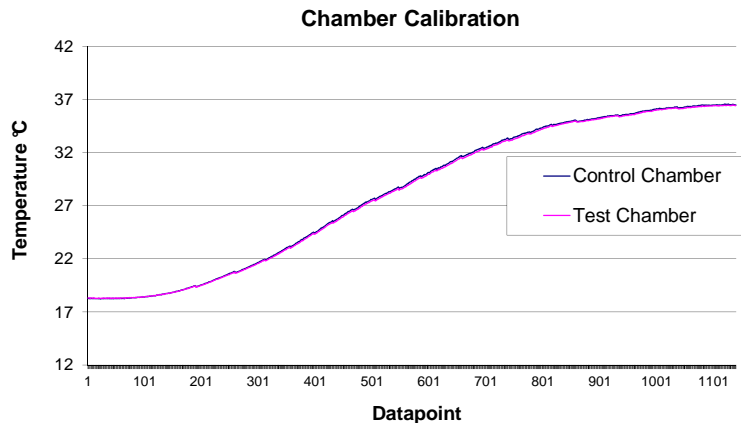
84 The thermal camera was initially used to search thermal bridges on the internal and external sides of  
 85 the chambers and no major heat losses were detected. Note: Fluke Ti40 Thermal camera with a  
 86 calibrated temperature range between  $-20^{\circ}\text{C}$  and  $100^{\circ}\text{C}$  and thermal sensitivity of  $0.09^{\circ}\text{C}$  was used.  
 87 This therefore indicates that the effect of the external environment was minimal; however the  
 88 calibration of both chambers was necessary.

### 89 **3. TESTING METHODOLOGY**

90 The major aim of the testing procedure was to experimentally study the temperature difference  
91 between the control and testing chambers (with an installed window covering) whilst both chambers  
92 were exposed to the same radiation from the accordingly adjusted light sources.

93 A difference of about 10% was recorded at the commencing tests due to the wall heat flow variations  
94 and orientation of the chambers. However, separate external heat sources with varied current  
95 adjustments applied to both chambers allowed the compensation of any small difference in  
96 temperature and this was attuned through the calibration procedure. The heating system was  
97 operated over a period of 9.5 hours and the datataker recorded data at 30 second intervals. At the  
98 end of each experiment, the chambers were opened to equalize their internal temperature through the  
99 air-conditioned system prior to next tests.

100 To equalize the temperature for both chambers, a calibration of the chambers was implemented to  
101 adjust the amount of the heat supplied to both lamps. The amended voltage of the heat sources  
102 compensated for the differences in temperature between two chambers. An average difference in  
103 temperature of 99.55% between both chambers was achieved after continuous tests. The calibration  
104 check curves for both testing and control chambers are overlayed as presented in Figure 5. This  
105 confirms the high accuracy of the following results.



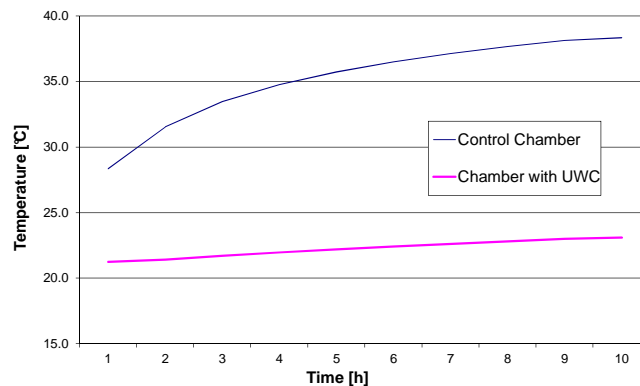
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107 **Fig. 5. Chambers calibration**

#### 108 4. RESULTS AND DISCUSSION

109 The testing procedure and methodology was applied to test the thermal performance of timber and  
110 aluminium panels in just two colors (i.e. satin white and satin black) as well as the analysis of an  
111 ultimate window covering (UWC) panel which was a polystyrene insulation panel. This was to  
112 highlight how highly conductive aluminium and low conductive timber panels of different colors  
113 responded to the same external conditions. It should be noted that the conductivity of aluminium is  
114 relatively high (205W/mK) and low for timber (0.14W/mK) and does not depend on the color. Note:  
115 The radiative properties of the surfaces (i.e. emissivity, absorptivity, reflectivity and transmittance [14])  
116 would be also beneficial for the study.

117

118 In addition, a 60mm thick polystyrene insulation panel (with a thermal resistance of R1.5) with a  
119 completely sealed reveal was chosen as the ideal benchmark window covering. It was decided that  
120 the ultimate window coverings would provide a base measure as the comparison with other window  
121 coverings. The difference in air temperature profiles between two chambers (i.e. controlled and with  
122 the UWC panel) is presented in Figure 6.



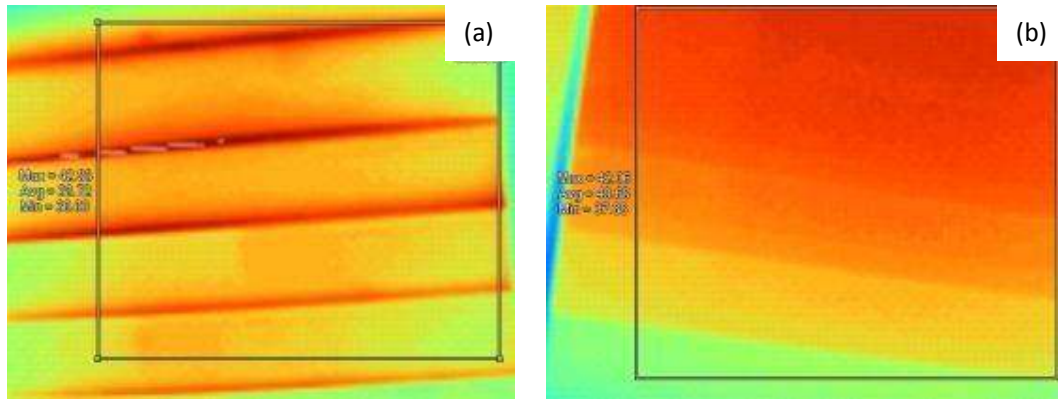
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124 **Fig. 6. Temperature profiles of UWC I**

125 Within the first four hours, the UWC panel resisted to 80% of  $1111\text{W/m}^2$  heat gain when compared to  
126 the controlled chamber. Even though the test was continued for over 9.5 hours (as per the testing  
127 procedures, described in Sections 2 and 3), more than 60% less heat was transferred to the testing  
128 chamber. The higher R-value of  $3\text{W}/(\text{m}^2\text{K})$  of the insulation panel might slightly provide better thermal  
129 "blockage," resisting more heat from the light source, however, the selected polystyrene panel seems  
130 to be sufficient as a reference. The polystyrene panel (UWC) performed the best difference, of 39.7%,  
131 between both the chambers. The satin white panel enable a 15% better difference than the satin  
132 black panel (see Table 1).

133 To understand the effect of window covering materials of extreme conductivities and colors, a  
134 complex analysis was performed through employing a thermal imaging camera and heat flux sensors.  
135 The thermal photos were taken after 8 hours of continuous testing on the internal side of the panels,  
136 and are shown in Figure 7.

137



**Fig. 7. Temperature distribution using a Thermal Camera for: (a) satin white timber panel, (b) satin white aluminium panel**

The temperature distribution across the entire aluminium panel was almost uniform in comparison to the timber panel; however the temperature variation between observed extremes was lower for the aluminium panel (ranging between 38 to 42°C) than the variation for the timber panel (36°C and 43°C). This relatively smaller difference was not expected based on the conductivity properties alone.

The comparison tests between the testing and controlled chambers yielded similar results with a small percentage difference for the satin white panel and a much higher one for the satin black panel (Table 1). The entire behavior of each panel and its color can be explained by analysis of the heat flux profiles through the panels. This indicates how much energy was captured by the panels and later transferred by conduction to the interior of the chambers.

**Table 1. Results of thermal tests of window coverings**

| Window Covering Type | Temperature Difference [%] |             | Energy transferred through coverings [J/m <sup>2</sup> ] |             |
|----------------------|----------------------------|-------------|----------------------------------------------------------|-------------|
|                      | Satin Black                | Satin White | Satin Black                                              | Satin White |
| UWC (R1.5)           | 34.1%                      | 39.7%       | 3456                                                     | 1965        |
| Timber panel         | 18.7%                      | 32.1%       | 5824                                                     | 3976        |
| Aluminium panel      | 12.8%                      | 27.5%       | 10212                                                    | 4415        |

Note: The energy transferred was calculated as a heat transferred through the window coverings (measured by the heat flux sensor in W/m<sup>2</sup>) over the duration of 9.5 hour.

There is a dramatic difference in the amount of energy absorbed and transferred to the chambers due to heat absorption by the material and the effects of the color. The decrease in energy occurs progressively through the panels with almost 100% more energy passing for the satin black panels. Further analysis of the energy on the interior environment of the chambers indicated that the heat was predominately absorbed by the darker color of the aluminium panel and due to its high conductivity was quickly transferred towards the interior of the chamber, rising its temperature.

The energy movements for both timber and aluminium satin white panels upon the nature of the materials was not as obvious because only a 10% difference was recorded. This provides a good indication of the heat transfer mechanisms which are taking place. The total energy for the heat

entering and leaving the panels depends on how much heat can be absorbed and released by the materials of the panels.

This reinforces the fact that the color of the panels plays a more important role than the material itself when the radiation is presented; the light panels reflect back more energy to the external environment than darker counterparts. This significantly lowers the amount of entrapped heat within the internal side of the chamber.

## 5. CONCLUSION

The presented procedure allowed a direct comparison of the various window coverings using testing and control calibrated chambers. The facilities and testing procedures were positively assessed and the thermal performance of various window coverings was investigated with a high accuracy.

The thermal conductivity of window covering materials is less significant because the heat can be reflected back through the window to the external environment, since the radiation is a major driver of the thermal performance. The thermal performance is then much more influenced by the color of the window coverings, as the darker panels absorb more heat on the external side of the chamber and the conduction and convection processes play a more significant role than the radiation for lighter colored panels.

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