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3 ***High density optical memories for safe archival data***
4

5 ***Abstract***

6 **Ion nano-beams are used to write data bits of nanometer diameter into storage**
7 **materials and photon near-field technology is employed to read this novel kind of**
8 **digital memory.**

9 ***Keywords: nano-technology, Tbit memory capacity.***

10 **I. Experimental**

11 A very important application of Xe nanobeams pertains to the fabrication of permanent
12 (non-volatile) optical data memories (WORM type) of Tbit capacity. A first outline of this
13 idea was presented about 10 years ago, without, however, specifying a reading process. [1]
14 This latter task is addressed in the following. Bit creation makes use of local phase
15 transitions of initially monocrystalline silicon layers (c-Si) to the amorphous state (a-Si)
16 locally changing optical absorption for incident photons of energies $h\nu \leq 3.0$ eV. Irradiation
17 with ion nano-beams with fluences of about 10^{13} Xe ions/cm² of 15 keV energy will
18 amorphise irradiated Si-areas of about 10 nm diameter to a depth of 20 nm, comprising a bit
19 volume of about $2 \cdot 10^{-18}$ cm³ constituting a solid state equivalent of 10^5 Si atoms. Fig. 1
20 displays calculated ion trajectories of a total of 10^5 ions of a 15 keV Xe sub -nm ion beam
21 in c Si. Evidently, the implantation profile will vary with beam energy and size, so that both
22 smaller and larger bit sizes can be produced. In this way, a memory storage density n of bits
23 b of diameter $D = 2R$ amounts to

24
$$n \sim 10^2 (D[\text{nm}])^{-2} \text{ Tb/cm}^2$$

25 (1)

26 Thus, for $D = 10$ (100) nm, a standard disk of 100 cm^2 would provide space for 100 (1) Tbit
27 of data, favorably comparable to recently reported maximum densities of about n
28 $\sim 2.5 \text{ Tbit/in}^2 \sim 0.4 \text{ Tb/cm}^2$. [2] Suitable storage material is silicon-on-sapphire. It is available
29 as single-crystalline hetero-epitaxial c-Si layers of about 100 - 1000 nm thickness grown on
30 transparent monocrystalline Al_2O_3 substrates (commercially available as silicon-on-
31 sapphire or 'SOS' from Kyocera, Japan). But also other wider band-gap semiconductors
32 such as c-SiC and pc-diamond may be considered [1]. c-Si has absorption coefficients of α_c
33 $\sim 10^4 \text{ cm}^{-1}$ at $h\nu \sim 2.5$ eV and a-Si up to $\alpha_a \sim 10^6 \text{ cm}^{-1}$, providing sufficient contrast by
34 differing transmissions T_c and T_a of an incident light beam [1]. Detailed annealing studies
35 have shown that these amorphised Si-regions do not recrystallise below temperatures of
36 about 600°C; so that the stored information is of practically unlimited lifetime at
37 temperatures in all global climates, in contrast with all presently available storage

38 technologies. Also, its immunity against strong electromagnetic transient fields and virus
 39 attacks is an important feature for many civil and military environments. The very major
 40 technical challenge is the optical reading of such memories. Near-field technology seems a
 41 viable approach.

42 II . Theoretical

43 The topic of light transmission through subwavelength apertures has a long history, starting
 44 with the initial 'scalar' theoretical approach by Kirchhoff, followed by several 'vectorial'
 45 treatments with Bethe's predicting the total transmitted light power P_t of the incident
 46 photon flux density I_0 through sub-wavelength apertures R . [3]

$$47 \quad P_t = c((kR)^4 (R^2 I_0)). \quad (2)$$

48 Experiments with 1 mW laser radiation incident onto 1 mm² area in the focal plane of a
 49 screen confirmed the R^6 -dependence of the transmitted power over a wide range of sub-
 50 wavelength-aperture radii R [4]. c is a constant of order of unity for normal incidence of
 51 light and the wave vector is $k = 2\pi/\lambda = 0.0126 \text{ nm}^{-1}$ for $\lambda = 500 \text{ nm}$. Let I_0 be the laser light
 52 intensity within a monomode fibre with kernel radius $R_k = 2.5 \text{ }\mu\text{m}$ (fig. 2). We assume $I_0 =$
 53 $10 \text{ mW}/\pi R_k^2 \sim 5 \cdot 10^8 \text{ W/m}^2$, equivalent to a photon flux areal density of $I_{0,p} \sim 1.3 \cdot 10^{27}$
 54 $h\nu/\text{m}^2\text{s}$). The screen is usually coated onto the front end of the fibre. For simplicity we
 55 assume homogeneous intensity across the kernel cross section. Out of the total power P_t
 56 transmitted through the aperture a fraction $P_{c(a)}$ will reach the photo diode in case of
 57 transmission $T_{c(a)}$ through a $c(a)$ -bit area:

$$58 \quad P_{c(a)} = q \cdot T_{c(a)} \cdot P_t \quad (3)$$

59 The reduction factor q depends on the exact geometry of the optical arrangement. A value of
 60 $q \sim 10\%$ may serve as a rough estimate of the solid angle subtended by the bit area in fig. 2
 61 where equal diameters D of aperture and bit area are presumed. This is further illustrated by
 62 fig. 2, where incident laser light of intensity I_0 and wavelength $\lambda \sim 500 \text{ nm}$, or energy
 63 $h\nu \sim 2.5 \text{ eV}$, provides digital information with contrast $(T_c - T_a)/T_c$ of the order of 1, to be
 64 recorded by an ultrafast photon detector. The memory disk will rotate at appropriate speeds,
 65 of say 10 m/s, or 10^{10} nm/s , at a close distance of present-day realisable separation of some
 66 10 nm, as practised in magnetic memory reading, in order to provide fast data recognition.
 67 This engineering task appears completely solvable. Further improvements are possible by
 68 optimising silicon layer thickness, ion implantation parameters, and photon energy,
 69 enhancing the optical effects. Even at moderate laser intensities a memory density of at least
 70 10^{10} b/cm^2 appears readable as shown below.

71 In further specifying the reading process we consider $q = 0.1$, $T_c \sim 1$ and a lower (upper)
 72 bound of aperture radius $R = 10(100) \text{ nm}$, and $I_{0,p} = 1.3 \cdot 10^{27} h\nu /(\text{m}^2\text{s})$. The
 73 corresponding transmission cross section of the aperture is $k^4 R^6 = 2.5 \cdot 10^{2(+4)} \text{ nm}^2$

74 according (2). The power received at the photo diode by passing a c-bit is then
 75 $P_c = 3.3 \cdot 10^{6(12)} h\nu/s$ according (3). With scan frequencies of $f = 1/\tau = 10^{7\{9\}}$ Hz the
 76 number of detectable photons per scanned c bit will be $N_c = P_c \cdot \tau$ photons. N_c may present
 77 the digit 1. As said above, the corresponding figure for the digit 0, representing the photon
 78 beam passing an amorphous zone is much smaller and constitutes a threshold level of N_a
 79 $\ll N_c$ so that a sufficient signal contrast is achieved in the response of the fast photo diode.

80 In fig. 3 the results for N_c are plotted within the considered ranges. For $R > 20$ nm and a
 81 dwell time of $\tau \sim 10^{-7}$ s/bit we have signals $N_c > 10$ photons, sufficient for safely reading
 82 the bits in view of the quantum efficiency of present photodiodes exceeding 50 %. The
 83 smallest, about 10 nm wide bit areas, achieved by ion implantation in ref. [1], however, can
 84 be read only at about 100 kHz rates with the light intensity considered here – not practical
 85 for a complete reading of multi-Tbit memories. Ultrafast photodiodes have rise times ~ 2 ns
 86 and hence can handle well above 10^8 signals per second. Exploiting a limit of $f \sim 100$ MHz
 87 would require a bit radius $R > 30$ nm and allow for a disk of 3 Tb/100cm². By optimisation
 88 of the numerous input parameters useful operational values for a 10 Tb memory seem
 89 accessible.

90 Richard Feynman's intriguing question: Why cannot we write the entire 24 volumes
 91 of the Encyclopedia Britannica on the head of a pin?; based on a pixel size of 8
 92 nm, can be answered with: Yes, we now can!

93 ACKNOWLEDGEMENT

94 The author is greatly indebted to E.W. Otten for his advice concerning the use of focused
 95 laser technology for the memory reading process and for critical reading of the ms.

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98 References

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 106 California at Los Angeles. CA 90066 (www.SRIM.org.)

107 **Figure captions**

108 Fig.1: Implantation profile of a pencil beam of 10^5 Xe ions of 15 keV into c-Si with the
109 main range parameters shown: Ion longitudinal range: $L_{\parallel} \sim 20$ nm, lateral radial diameter:
110 $L_{\perp} \sim 10$ nm. (Color on line). Calculation with the computer code SRIM. [5].

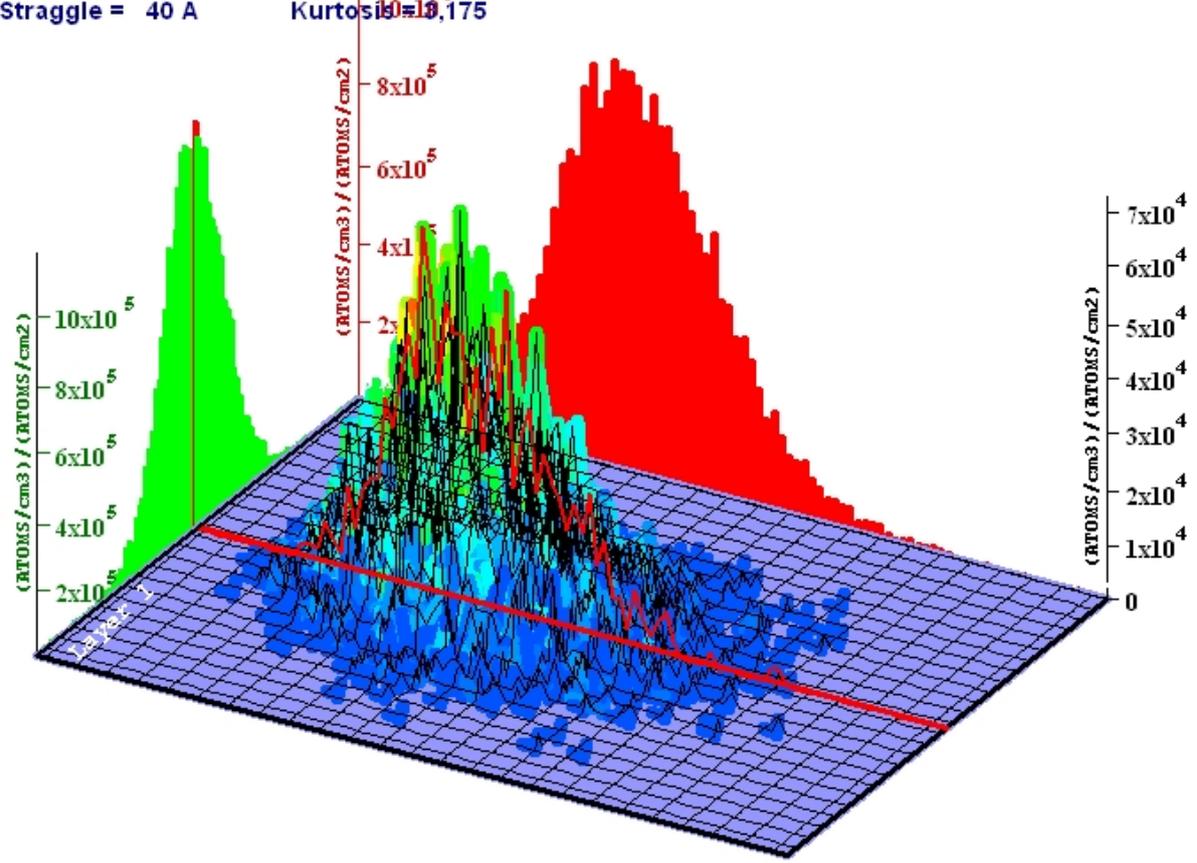
111 Fig. 2: Scheme of the optical reading arrangement: A $5 \mu\text{m}$ wide kernel of a monomode
112 fibre carries laser light of wavelength $\lambda \sim 500$ nm (2.5 eV) and intensity $I_0 = 10$
113 $\text{mW}/(\pi(2.5\mu\text{m})^2)$ (equivalent to $1.3 \cdot 10^{27}$ photons/ m^2s). The light falls onto a $D=20$ (200)nm
114 wide aperture of an opaque screen (S). The transmitted power P_t of $3.3 \cdot 10^{7(13)}$ $h\nu/\text{s}$ hits the
115 rotating memory disk (MD) consisting of transparent, crystalline (c) or opaque, amorphous
116 (a) silicon bit areas. The light power $P_{c(a)}$, passing bit areas c(a) generate bit signals $N_{c(a)}$
117 in the fast photo diode (PD). (Color on line)e (PD). (Color on line)

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119 Fig.3: Number of photons N_c passing a c-bit area and hitting the photo diode for beam
120 dwell times of $\tau = 100, 10,$ and 1 ns/bit as function of aperture radius R . (Color on line)
121 Other conditions as in figure 2- caption.

122 Fig: 1
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Ion Distribution

Ion Range = 152 A Skewness = 0,440
Straggle = 40 A Kurtosis = 10,175



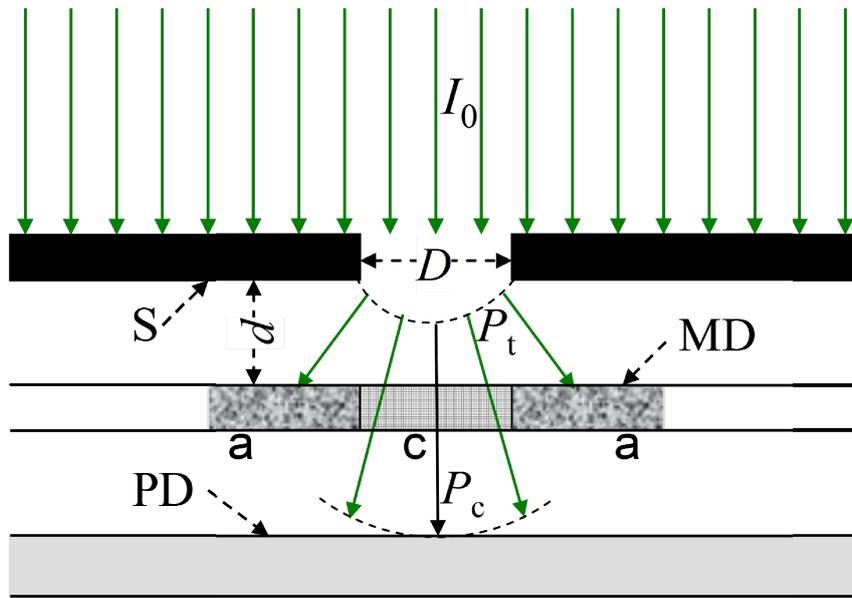
Plot Window goes from 0 A to 400 A; cell width = 4 A
Press PAUSE TRIM to speed plots. Rotate plot with Mouse.

Ion = Xe (15, keV)

125

126 **Fig. 2**

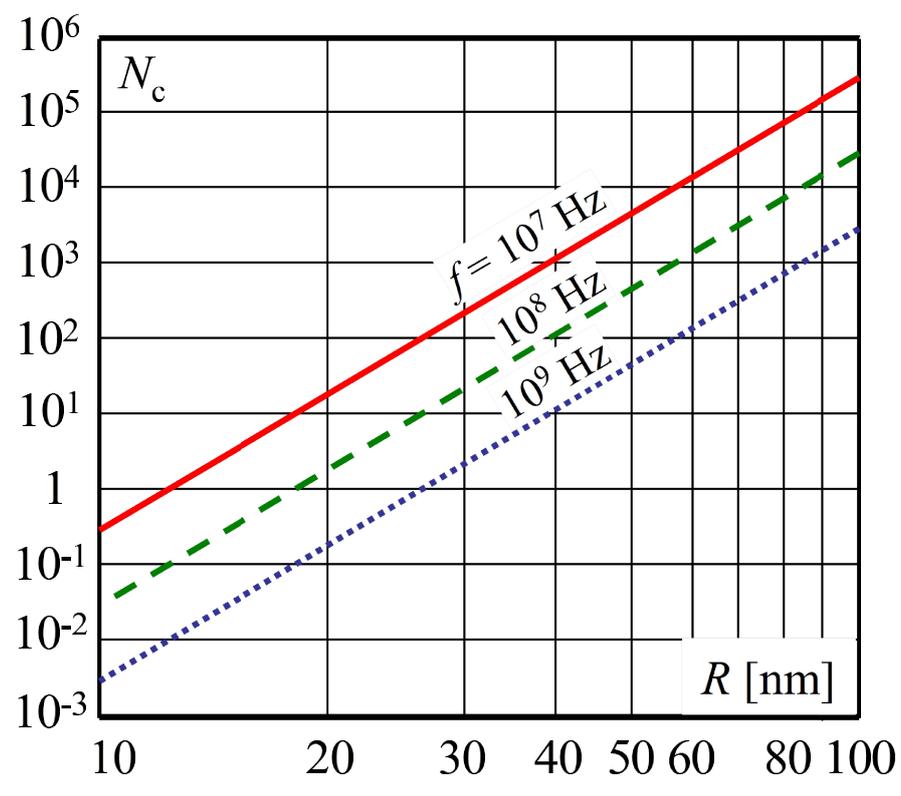
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129 **Fig. 3**

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