Original Research Article

2 Design of a Novel Shield of Nuclear Medicine with New Alloy

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5 Abstract

6 Background: protecting patients and healthcare workers from harmful ionizing radiation, has been an 7 important concern. Due to high efficacy, for many years lead has been used as the best choice for this 8 purpose. Lead has been always considered as a traditional choice to protect both workers and 9 patients from any unnecessary exposure to ionizing radiation. Recently there has been a great 10 deal of concern expressed about the toxicity of lead. The aim of this study was to design a novel 11 shield of nuclear medicine with different alloy as a desire replacement for traditional lead base 12 protectors.

13 Methods: A combination of Cadmium, Bismuth, Lead (only 15%) and Copper was were selected by

14 studying of metals and calculation of the amount of protection to reduce the dose and calculation15 of dose reduction and metals' HVL by Monte Carlo N-Particle Transport Code (MCNP4C)16 modeling.

17 Results: The results of the tests were evaluated and determined that the designed shield reduces18 considerably the received dose by a thousand times.

19 Conclusion: This novel shield with a much less lead produced in this study is considerably safer20 and offer effective protection in diagnostic energy ranges and may replace the traditional lead-21 based protectors.

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23 Key Words: Ionizing Radiation, Lead-Base Protectors, Cadmium, Bismuth.

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25 Introduction

26 Exposure limits in recent years have changed by learning more about the biological effects of 27 ionizing radiation and alterations in social attitude which advised to limit radiation exposure. The 28 concept of tolerable dose was considered in the 1930s; the dose that radiation worker could be 29 continuously exposed to without showing acute lethal effects such as skin erythema. In the early 30 1950s, the emphasis was on long-term effects. Maximum radiation from allowable dose was 31 defined in order to probability of damage becomes very low and is acceptable on average for a 32 person(1).

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33 As usage of radioactive materials spread, providing a portable effective shield for protection of 34 operating personnel became vital. Gamma radiation is emitted in all directions from its source as 35 an expanding spherical front of energy, with great powers of penetration . High energy gamma 36 radiation will not be wholly blocked by these shields, while lower energy levels can be safely 37 blocked . The most hazardous radiations are gamma rays, x-rays, and neutron particles. If a shield 38 can be effective toward these types of radiation, there would be a negligible hazard from other 39 types. An effective shield should induce sufficient attenuation of the radiation intensity caused 40 by a particular installation to a tolerable level. Lead density, high atomic number, high level of 41 stability, ease of fabrication, high degree of flexibility in application, and its availability has 42 rendered it to an excellent shielding material. High levels of ionizing radiations from radioactive 43 substances are dangerous for living organisms, including human kind. The first people that 44 worked with X-rays and radioactive substances are clearly observed that these substances can 45 cause burns or scarring and there is a possibility of chromosomal mutation and subsequent

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46 cancer even at low levels (2). In some cases, the easiest way to reduce the amount of radiation 47 exposure to people who are working in this field is putting a shield between the source of 48 radiation and the person. Lead has been always considered as a traditional choice for the 49 radiological protection. It has long been used in radiology departments to protect both workers 50 and patients from any unnecessary exposure to ionizing radiation (3-5). In reviewing the 51 previous using lead as shielding materil will redound an effective, light-weight, low-volume 52 attenuation barrier. These factors, combined with its versatility, makes lead an ideal choice for x-53 ray shielding applications. 54 However, over the past years a great deal of concern has been expressed about the toxicity of

55 lead and the need for transition from flexible lead protectors to environmentally friendly 56 nontoxic lead-free shields has been proposed by many scientists (6-9). Recently, Mortazavi and 57 his colleagues in Iran were able to build a lead-free protective shield with name a Tapron which mainly

58 practical in diagnostic radiology(10).

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60 Materials and Methods

61 Firstly, Energy threshold that must be controlled and managed was obtained by calculating the62 maximum energy emitted from the vials, syringes and radioactive waste in nuclear medicine and63 immunology sectors. Its level in ideal conditions was between 1 to 1000 mCi which is relatively at

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64 high dose. An alloy (2 mm thickness) of Cadmium (40%), Bismuth (40%), Lead (15%) and 65 Copper (5%) wired with Nichrome (1 mm thickness) (an alloy of nickel and chromium) were selected

66 by studying of_metals. and eCalculation of the amount of protection to reduce the dose and 67 calculation of dose reduction and metals' HVL (Half Value Layer)<u>were done</u> by Monte Carlo N-Particle

68 Transport Code (MCNP4C) modeling. It should be noted that the presence of copper in the alloy 69 increases its protection to some extent. Then between the two layers of alloy, a carbon based 70 polymeric layer (4 mm thickness) of <u>the</u> mentioned heavy metals was placed (combination of used 71 metals in the context of a carbon polymer material that increases protection several

72 times). Geometry of the desired system was plotted by MCNP4C modeling. Dimensions and 73 exact location of the source was were simulated based on the actual size. The number of studied 74 particles in the simulation were was considered 80 million in order to reduce the statistical error. 75 Source energy was defined as 662 KeV in the input file and F1 Tali was used in order to calculate 76 the integral of the intensity based on the studied surface. Desired Tali was calculated at a 77 distance of 1 meter from the shield with the assumption that no one will not be next to the shield 78 within less distance for long time. Moreover, program was calculated once again in a case that 79 there is not any protection against mentioned source, in order tTo compare and illustrate the impact

80 of shield, the output was measured at a distance of 1 meter.

81

82 Results

83 Values prepared by the National Bureau of Standards may be used to determine the required 84 thicknesses for shielding from gamma ray sources in the laboratory. In practice such calculations 85 should be made only under the direction of a qualified expert; the resulting installation may 86 subsequently require measurements of actual radiation levels obtained. As stated earlier energy 87 threshold that must be managed was obtained between 1 to 1000 mCi which is relatively high 88 dose. The alloy of Cadmium, Bismuth, Lead and Copper wired with Nichrome selected and 89 Monte Carlo N-Particle Transport Code (MCNP4C) modeling used for calculation of dose 90 reduction and metals Half Value Layer. The presence of copper in the alloy increases its 91 protection to some extent. Geometry of the desired system was plotted by MCNP4C modeling.

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95 calculate the integral of the intensity based on the studied surface. Desired Tali was calculated at 96 a distance of 1 meter from the shield with the assumption that no one will not be next to the 97 shield within less distance for long time. Moreover, program was calculated once again in a case 98 that there is not any protection against mentioned source in order to compare and illustrate the 99 impact of shield, the output was measured at a distance of 1 meter.

100 The results of the tests were evaluated and determined that the shield reduces the received dose 101 by a thousand times (Table 1).

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103 Discussion

104 When there is a risk of exposure with harmful amounts of radionuclide, personal protective 105 equipment (PPE) should be worn. The type of PPE depends on the quantity, type, and nature of 106 the radiation and health care facility design. For low and medium level work, coveralls, caps, 107 gloves and either special shoes or shoe covers are suggested. For close or contact work with 108 radioactive materials emitting radiation of low penetrating power, shielded clothing such as 109 leather, eye protection or leaded gloves and aprons may be used to increase allowable exposure 110 time. As we try to increase the protection level of shields, the inevitable result is weight increase 111 and flexibility reduction which leads to inability to use shielded attire. Because of the penetrating 112 ability of the radiation used in nuclear medicine, shielding is necessary. The most important role 113 of a protecting shield is preventing rays penetration. Density of shield material has the most 114 important role in preventing penetration of rays. Currently, the <u>dentest densest</u> available substance is

115 lead. Lead and some of its alloys are generally the most cost-effective shielding materials to
116 protect against the effects of γ- and x-rays. The properties of lead that make it an excellent
117 shielding material are its density, high atomic number, level of stability, ease off fabrication, high
118 degree of flexibility in application, and availability. Lead is more uniform in density in
119 comparison with other aggregate materials. Hence, generally lead products show smooth
120 surfaces that leads to contamination risk reduction and therefore, less radioactive hazard. (11).
121 Lead is heavier than roughly 80 per cent of the periodic table. It could be assumed therefore that
122 shield constructions making use of lead will tend to be heavier than constructions making use of
123 lighter elements. This concept may be true in static shielding structures where weight and
124 volume restrictions are of lesser importance, and concrete and water are often used. In portable
125 shielding systems that low weight and volume are two important factors, selection of lighter
126 materials may adversely affect the protective property of the shield. Recently there has been a
127 great deal of concern expressed about the toxicity of lead and human lead toxicity is well

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128 documented (12-14). Lead is a systemic toxicant with no known beneficial biological function 129 and, for several endpoints, no identified threshold of toxicity. The fetus, children, pregnant and 130 elderly are particularly susceptible to some of the toxic effects of Pb (15). Owing to this reality, 131 there is a necessity for transition from conventional lead protectors to environmentally friendly 132 non-toxic lead-free shields.

133 In this study a specific combination of Cadmium (40%), Bismuth (40%), Lead (15%) and 134 Copper (5%) wired with Nichrome as a novel alloy with a slight amount of lead compared to the 135 traditional lead-based protectors introduced as a possible suitable replacement. Moreover, the 136 carbon based polymeric layer of Cadmium, Bismuth and Lead that is placed in the middle of the 137 two layers of mentioned alloy increases protection several times. In addition, the extra weight of

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138 lead aprons results in low back pain and neck pain among radiologists and cardiologists in the
139 long term. Likewise, Lead based protectors, protective shields for radioiodine vials in particular,
140 are very heavy and long-term moving of the m results in plenty of adverse physical effects.
141 However, the designed nuclear medicine shield in this study is significantly lighter in
142 comparison with lead based shields as a result of less lead usage and considerable thinner
143 thickness. Compared with lead based protectors, the present new shield is so flexible that can be
144 easily customized into arbitrary shapes. Moreover, this new alloy is environmentally friendly and
145 can be recycled conveniently. Therefore, the designed shield can be considered as an elastic,
146 resistant to erosion, environmentally friendly, lightweight substitute for conventional lead
147 shields.

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149 Conclusion:

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151 This novel shield with a much less lead produced in this study is considerably safer and offer152 effective protection in diagnostic energy ranges and may replace the traditional lead-based153 protectors.154

155 Table 1: MCNP4C results of radiation intensity without shield and after passing shield.156

Used geometry Radiation intensity ± Error

Without shield $4.860 \times 10^{-1} \pm 0.0001$

With shield $5.172 \times 10_{-4} \pm 0.0049$

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