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Original Research Article

The Effect of ZnO nanoparticles Filler on Complex Permittivity of ZnO-PCL

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Nanocomposite at Microwave Frequency

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- 5

6 Abstract

ZnO Nanoparticle was succesfully prepared by microwave irradiation method. The nano 7 particles were then used as filler in the ZnO-PCL nanocomposites. The composites were 8 prepared via the melt blend technique. The effect of the different percentages of the ZnO 9 10 nanoparticles filler on the complex permittivity of the ZnO-PCL nanocomposite was investigated using the magnitudes of the reflection coefficient from the open ended coaxial 11 sensors to determine complex permittivity of a sample under test. The different percentages 12 13 used are 25%, 35%, 45%, 50%, and 70% ZnO nano fillers. The result from the measurement showed that the nano filler significantly affected the value of the complex permittivity of the 14 ZnO-PCL nanocomposites. Amongst other observations, its was found that the dielectric 15 constant of the material under test (MUT) increases as the filler content increases. The result 16 also showed that the dielectric constant at 8 GHz is higher than the dielectric constant at 12 17 18 GHz for all samples used. Measurement result showed that the 70% ZnO nano filler produced 19 a mean complex permittivity of (ε_r =4.07-j0.71).

20 Keywords: nanocomposites, nanoparticles, open ended coaxial probe, complex permittivity.

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22 Introduction

An open ended coaxial line has been used by many researchers for measuring the complex permittivity of liquid materials and semi-liquid materials non-destructively (Faiz et al, 2012; Poumaropoulos et al, 1993). Most of the researches have reported only on the dielectric constant especially for liquid materials. The determination of complex permittivity of solid 27 material using the open ended coaxial probe has not been investigated in addition to the effect of different percentages of filler compositions in host matrix. In this paper, zinc oxide-28 polycaprolactone (ZnO-PCL) nanocomposites were prepared via microwave irradiation and 29 30 melt blend techniques. The prepared material are then investigated for their complex permittivity using the open ended coaxial probe technique. Details of the preparation method 31 of the composites is not discussed in this work, however, detailed discussion on the 32 measurement technique as its affect complex permittivity when changing the percentage of the 33 filler content in the matrix is presented. 34

35 The technique involves placing the sample flat against an open end of a coaxial probe, where its reflection coefficient is measured from the interaction of the propagating wave and sample. 36 The open ended probe consist of a coaxial line having inner and outer radii a, and b, 37 38 respectively, filled with a lossless homogeneous dielectric (PTFE) having a relative permittivity that is terminated in the z-plane, onto a flat metallic flange extending theoretically 39 to infinity in the transverse direction where, z = 0 (Jusoh, et al, 2011). The material at the end 40 of the coax opening is assumed to be homogeneous, isotropic, linear, and nonmagnetic, and 41 having complex permittivity extending to infinity. The schematic diagram of an open ended 42 43 coaxial sensor with a sample, Agilent 85070B dielectric probe, and shorting block are shown in Figs.1a and 1b.The OEC technique has been successful in the measurement of complex 44 45 permittivity of liquid and semi-liquid materials as reported in literatures. Hassan, et al (1997), successfully used to the OEC to measure moisture content of latex, Yeow et al, (2010) also 46 used the open ended coaxial technique to measure the complex permittivity of oil palm fruit 47 while Jusoh et al, (2011), measured the moisture content and complex permittivity of maize 48 49 and kernel using OEC with high accuracy. However, none of the researchers measured the 50 complex permittivity of a solid material involving changes in filler composition.



Figure 1: (a) Schematic probe and sample (b) Agilent 85070B dielectric probe (right)
 and the shorting block (left)

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55 Theory

As stated earlier, the open ended probe technique is based on reflection coefficient measurement alone. The extraction of complex permittivity from the reflection coefficient is obtained from the equations below (Kim et al, 2013). The reflection coefficient, Γ , of the open ended coaxial sensor, the characteristic impedance, Z₀, of the measurement system and the complex permittivity, \mathcal{E}_r , of the material under test are related by;

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$$\Gamma_r = \Gamma e^{j\varphi} = \frac{1 - jwZ_0[C(\varepsilon_r) + C_f]}{1 + jwZ_0[C(\varepsilon_r) + C_f]}$$
(1)

Where, $C(\mathcal{E}_r) = C_0 \mathcal{E}_r$, and C_0 is the capacitance of the capacitor filled with air, C_f is the capacitance independent of the material, and w, is the angular frequency. The values of C_0 and C_f are deduced by calibrating the open ended sensor with a standard sample of known dielectric permittivity, such as deionized water (Gannouchi et al, 1989).

66 Equation (1) after mathematical simplification will give:

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$$\Gamma_r = \Gamma' + j\Gamma'' = \frac{1 - jwZ_0 [C_0(\varepsilon' + j\varepsilon'') + C_f]}{1 + jwZ_0 [C_0(\varepsilon' + j\varepsilon'') + C_f]}$$
(2)

68 Where, the real and imaginary parts of complex reflection coefficient, Γ_r , are expressed as:

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$$\Gamma' = \frac{1 + \Gamma'' w Z_0 C_0 \varepsilon' + w Z_0 C_0 \varepsilon'' + \Gamma'' w Z_0 C_f}{1 - w Z_0 C_0 \varepsilon''}$$
(3)

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$$\Gamma'' = \frac{(1+\Gamma')(wZ_0C_0\varepsilon' + wZ_0C_f)}{wZ_0C_0\varepsilon'' - 1}$$
(4)

The complex permittivity, ($\mathcal{E}_r = \mathcal{E}' - j\mathcal{E}''$), can be deduced from equation (2), Simplifying the equation will give;

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$$\varepsilon_r = \frac{1 - \Gamma_r}{jwZ_0C_0(1 - \Gamma_r)} - \frac{C_f}{C_0}$$
(5)

74 The real part of permittivity is calculated using the formula,

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$$\varepsilon' = \frac{-2\Gamma''}{wZ_0C_0(|\Gamma|^2 + 2\Gamma' + 1)} - \frac{C_f}{C_0}$$
(6)

For the imaginary part pf permittivity, the value can be deduced by using the formula;

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$$\varepsilon'' = \frac{|\Gamma|^2 - 1}{wZ_0 C_0 (|\Gamma|^2 + 2\Gamma' + 1)}$$
(7)

78 Method

The measurement set-up for the complex permittivity of ZnO-PCL nanocomposites pellets 79 80 includes Agilent 85070B dielectric probe kit, a sensor probe, a mounting bracket, a cable, a 3.5 inch high density shorting block for calibration, adapters and a software for data collection and 81 82 plotting. The network analyzer model used was the Agilent PNA-L N5230A, a retort stand was used to support the sensor during the measurement. The calibration for the complex 83 permittivity measurement was performed using the OPEN SHORT LOAD Calibration Module. 84 Figure 2 shows the experimental setup as used in this paper for the measurement of complex 85 permittivity of different % ZnO-PCL nanocomposites pellets. 86





Figure 2: Complex permittivity measurement set-up

Following the manufacturer's recommended procedure, PTFE was measured as standard material. The measurement result for the PTFE sample was 2.01 for the dielectric constant, e' and the loss factor, e' measured is 0.003 at X-Band (8-12 GHz). The complex permittivity thus measured is \mathcal{E}_r = 2.01-j0.003, which is in agreement with manufacturers value. Result of the PTFE measurement is shown in Figure 3.



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Figure 3: Complex permittivityfor PTFE at X-Band

96 After the successful measurement of the PTFE samples, the authors proceeded to measuring the different percentages of ZnO-PCL nanocomposites as tabulated in Table 1. ZnO-PCL 97 nanocomposites were fabricated into pellets of same dimension with different ZnO percentage 98 inclusion. The length and breadth of the pellets are 6.0 cm by 3.6 cm and a thickness of 8 mm 99 each. These dimensions were chosen so as to cover the entire circumference of the probe so as 100 to avoid any scattering of radiation at the edges of the probe. For efficient measurement, the 101 manufacturer recommended minimum thickness when using the Agilent 85070B open ended 102 coaxial probe is 8 mm (Agilent Technical Overview, 2012). Sample thicknesses below 8 mm 103 104 thickness is prone to uncertainties in dielectric measurement due to the effect of multiple reflections in thinner samples. 105

Five different composition of ZnO-PCL nanocomposite were prepared via the microwave and
melt blending method as stated earlier. For easy identification of the composites, they are
labeled ZnO/PCL 25%, ZnO/PCL 35%, ZnO/PCL 45%, ZnO/PCL 50%, and ZnO/PCL 70%.
The variation in complex permittivity values of the different % ZnO-PCL nanocomposites
samples against frequency in the range of 8 – 12 GHz are shown in Figure 4, 5 and 6 for the
dielectric constant, loss factor and loss tangent respectively.

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Table 1: Composition of raw materials used in composite preparation

ZnO powder		PCL pellets		
Weight (%)	Mass (g)	Weight (%)	Mass (g)	Total mass (g)
25.0	10.0	75.0	30.0	40.0
35.0	14.0	65.0	26.0	40.0
45.0	18.0	55.0	22.0	40.0
50.0	20.0	50.0	20.0	40.0
70.0	28.0	30.0	12.0	40.0

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116 **Result and Discussion**

Careful observation on Figure 4 revealed that the value of dielectric constant is smaller for the 117 composites with lower content of ZnO nanoparticles. However, further increase in ZnO nano 118 content increases the dielectric constant of the composite. According to the effective medium 119 theory (Bikky et al, 2010), the complex permittivity of polymer-based composite can be 120 121 increased by adding fillers with higher permittivity values. The particle size of ZnO is the main parameter that has great influence on the dielectric activity. Decreased particle size increases 122 the ZnO specific surface area, thus enabling good contact between the crosslinking agent 123 particles and the polymer chains (Przybyszewska and Zaborski, 2009). 124

Sheen et al, (2011), reported using cavity perturbation method in the measurement of dielectric constant of TiO_2 samples. Their result showed an increase in the dielectric constant of TiO_2 sample with gradual increment of CaTiO3 or SrTiO3 components.

The two main dielectric polarization mechanisms which are contributing to the enhanced dielectric behaviour of the composites are rotation direction polarization (RDP) process and space charge polarization (SCP) process. It is reported that both RDP and SCP processes are contributing to the enhancement of dielectric response of the ZnO nanofillers (Lanje et al, 2013).





Figure 4: Variation in dielectric constant of ZnO-PCL nanocomposites

The ripple like nature of the dielectric constant at frequency range between 8 – 10 GHz are attributed to the effect of multiple reflection between the coaxial line and the surface of the sample under test. In addition, careful treatment, such as, calibration of the probe system, might also lead to the ripples shown at lower part of the X-Band frequency (Qiu et al, 2009).

Among other observation, the 50% filler showed that at 8 GHz, the dielectric constant is 3.73 139 140 corresponding to a loss factor of 0.59. The recorded dielectric constant for the 50% filler at 12 GHz is 3.52 corresponding to a loss factor of 0.57. Whilst the 70% ZnO nanofiller, the dielectric 141 constant is 4.11 at 8 GHz corresponding to a loss factor of 0.71. The difference in the dielectric 142 constant for the 70% ZnO nanofiller from the start point to end point is 0.09. Generally, there 143 was an increase in dielectric constant as filler content increases whereas the dielectric constant 144 decreases as the frequency increases. The decrease in dielectric constant as frequency increases 145 is attributed to polarisation effect (Lian et al, 1995). 146

Further observation on Figure 5, suggest that ZnO nanofiller can change the property of the
composites from a medium loss material to a dispersive material high loss material due to the
high loss property of the ZnO nanofiller.





Figure 5: Variation in Loss factor of ZnO-PCL nanocomposites

152 Jablonski, (1978), reported that medium loss materials have loss factor from 0.05 to 0.2, whilst

high loss materials have loss factor values above 0.3.

Thus, an increase of 35% ZnO nanofiller into the host matrix was found to quickly declassify
the PCL from medium loss material to high loss material which is very suitable for radiation
absorption at microwave frequency.

Figure 6 is the variation of the loss tangent for the different % ZnO-PCL nanocomposites. The loss tangent is the ratio of the loss factor to the dielectric constant. The loss tangent for all samples used in this study are calculated from the values given in Table 1 using the formula in equation (8);

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$$tan\delta = \frac{loss \ factor}{dielectric \ constant} = \frac{\varepsilon''}{\varepsilon'}$$
(8)

The result in Figure 6, clearly shows the declassification of PCL from a low loss material to a
high loss material from the value of the 70% ZnO nanofiller. The mean value is 0.16 which
magnitude is greater than 0.1, the value for low loss material.



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Figure 6: Loss tangent of all samples measured with OEC

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Shown in Table 2, is the summary of the mean complex permittivity for the different % ZnO-PCL nanocomposites.

Sample	$\epsilon_r = \epsilon' - j\epsilon''$	
PTFE	2.01-j0.003	
ZnO/PCL-25%ZnO	2.79-j0.30	
ZnO/PCL-35%ZnO	3.18-j0.42	
ZnO/PCL-45%ZnO	3.46-j0.47	
ZnO/PCL-50%ZnO	3.63-j0.59	
ZnO/PCL-70%ZnO	4.07-j0.71	

 Table 2: Mean complex permittivity
 for all samples

173 Conclusion

It is found that the open-ended coaxial technique provides alternative method to determine 174 complex permittivity of solid materials by using the magnitude of reflection coefficient and 175 phase measured. It is also shown that the complex permittivity of ZnO-PCL nanocomposites 176 is significantly affected by the amount of filler inclusion in the composite. The OEC 177 measurement technique is good for estimating complex permittivity of solid materials based 178 179 on the results obtained for the ZnO-PCL nanocomposites. The overall result showed that the ZnO-PCL nanocomposites with the highest ZnO nanoparticle filler had the highest magnitude 180 of dielectric constant and loss factor. Result also confirmed that the dielectric constant 181 182 decreased with increasing frequency due to polarization effect.

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